

TEXTRON

OUTFRONT ROTARY CUTTERDECK

SETUP, PARTS & MAINTENANCE MANUAL ROTARY DECKS

MODELS:

956023 - DECK 60 RD 700 FL HYD

956024 - DECK 60 RD 700 FL

956314 - DECK 63 SD 700 FL HYD

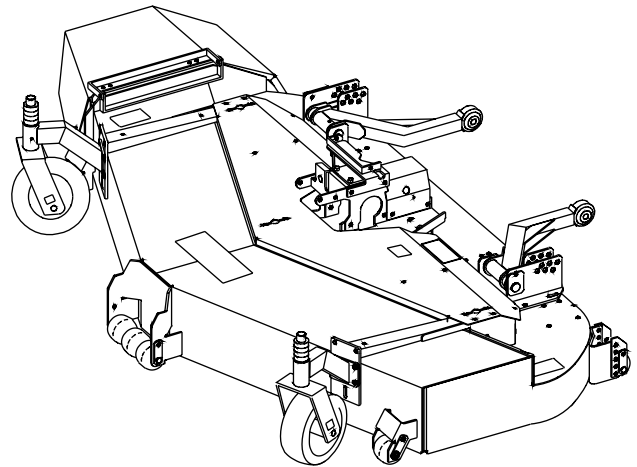
956315 - DECK 63 SD 700 FL

957233 - DECK 72 SD 700 FL HYD

957234 - DECK 72 RD 700 FL HYD

957235 - DECK-72 SD 700 FL

957236 - DECK 72 RD 700 FL



WARNING: If incorrectly used this machine can cause severe injury. Those who use and maintain this machine should be trained in its proper use, warned of its dangers and should read the entire manual before attempting to set up, operate, adjust or service the machine.

TEXTRON
GOLF, TURF & SPECIALTY PRODUCTS

2722018 REV01

**CALIFORNIA
Proposition 65 Warning**

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

 **WARNING**

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

**Californie Proposition 65
Avertissement**

Les échappements des moteurs diesel et certains de leurs composés sont reconnus par l'Etat de Californie pour être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.

 **AVERTISSEMENT**

L'émission du moteur de ce matériel contient des produits chimiques que l'Etat de Californie considère être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.

**California Advertencia
de la Proposicion 65**

El estado de California hace saber que los gases de escape de los motores diesel y algunos de sus componentes producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.

 **ADVERTENCIA**

El estado de California hace saber que los gases de escape de este producto contienen productos químicos que producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.

IMPORTANT MESSAGE

Thank you for purchasing this Textron product. You have purchased a world class mowing product, one of the best designed and built anywhere.

The useful life and good service you receive from this machine depends to a large extent on how well you read and understand these manuals. Treat your machine properly, lubricate and adjust it as instructed, and it will give you many years of reliable service.

Your safe use of this Textron product is one of our prime design objectives. Many safety features are built in, but we also rely on your good sense and care to achieve accident-free operation. For best protection, study the manual thoroughly. Learn the proper operation of all controls. Observe all safety precautions. Follow all instructions and warnings completely. Do not remove or defeat any safety features. Make sure those who operate this machine are as well informed and careful in its use as you are.

See a Textron dealer for any service or parts needed. Textron service ensures that you continue to receive the best results possible from Textron' products. You can trust Textron replacement parts because they are manufactured with the same high precision and quality as the original parts.

Textron designs and builds its equipment to serve many years in a safe and productive manner. For longest life, use this machine only as directed in the manuals, keep it in good repair and follow safety warnings and instructions. You'll always be glad you did.

**Textron Golf, Turf & Specialty Products
One Bob Cat Lane
Johnson Creek, WI 53038-0469**

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NOTICE !!!

Unauthorized modifications may present **extreme** safety hazards to operators and bystanders and could also result in product damage.

Textron Golf, Turf & Specialty Products strongly warns against, rejects and disclaims any modifications, add-on accessories or product alterations that are not designed, developed, tested and approved by Textron Golf, Turf & Specialty Products Engineering Department. Any Textron Golf, Turf & Specialty Products product that is altered, modified or changed in any manner not specifically authorized after original manufacture—including the addition of “after-market” accessories or component parts not specifically approved by Textron Golf, Turf & Specialty Products—will result in the Textron Golf, Turf & Specialty Products Warranty being voided.

Any and all liability for personal injury and/or property damage caused by any unauthorized modifications, add-on accessories or products not approved by Textron Golf, Turf & Specialty Products will be considered the responsibility of the individual(s) or company designing and/or making such changes. Textron Golf, Turf & Specialty Products will vigorously pursue full indemnification and costs from any party responsible for such unauthorized post-manufacture modifications and/or accessories should personal injury and/or property damage result.



This symbol means:
ATTENTION!
BECOME ALERT!

Your safety and the safety of others is involved.

Signal word definitions:

The signal words below are used to identify levels of hazard seriousness. These words appear in this manual and on the safety labels attached to Textron Golf, Turf & Specialty Products machines. For your safety and the safety of others, read and follow the information given with these signal words and/or the symbol shown above.

DANGER

DANGER indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.

WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.

CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, **MAY** result in minor or moderate injury. It may also be used to alert against unsafe practices or property damage.

CAUTION

CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, **MAY** result in property damage




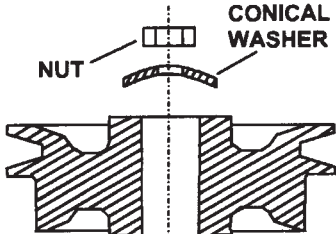

MODEL NUMBER: This number appears on sales literature, technical manuals and price lists.


SERIAL NUMBER: This number appears only on your mower. It contains the model number followed consecutively by the serial number. Use this number when ordering parts or seeking warranty information.



	WARNING	
<p>-REMOVE DEBRIS BUILDUP. DEBRIS UNDER BELT COVER OR NEAR MUFFLER CAN CAUSE FIRES.</p> <p>-BLADES CONTINUE TO ROTATE FOR A FEW SECONDS AFTER BLADES ARE TURNED OFF.</p> <p>-BLADES MUST BE AT LEAST 1/8" ABOVE BOTTOM OF HOUSING.</p> <p>-ALL BLADES MUST BE IDENTICAL. CHECK BLADE BOLTS DAILY FOR TIGHTNESS.</p> <p>-INSPECT FOR DAMAGE AFTER STRIKING A FOREIGN OBJECT. MAKE REPAIRS BEFORE RESTARTING OPERATION.</p> <p>-FIND AND REPAIR CAUSE OF ANY ABNORMAL VIBRATION.</p>		
		2000572

	<p> DANGER</p> <p>ROTATING BLADES</p> <ul style="list-style-type: none"> – Keep hands and feet away. – Stop engine and let blades stop before unclogging. 		<p> WARNING</p> <p>THROWN OBJECTS</p> <ul style="list-style-type: none"> – Keep area clear of people and pets. – Remove objects blade may strike and throw. – Stop blades to cross gravel areas.
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 WARNING	
	BLADE BOLT INSTALLATION <ul style="list-style-type: none">- Conical washer must be positioned as shown.- See Operator's Manual for blade handling procedure. <p>2000737</p>
ROTATING PARTS <ul style="list-style-type: none">- Stop engine before servicing.- Do not operate with cover removed.	

	 WARNING DECK LATCH <ul style="list-style-type: none">- When servicing raised deck, hook deck latch over floorboard- See operator's manual <p>2000732</p>
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OPERATING & SERVICE INSTRUCTIONS

- Ensure all instructions in this book are read and fully understood.
- Use only replacement parts supplied by the original manufacturer.
- No person should be allowed to operate these units unless they are fully acquainted with all the controls and the safety procedures.

PLUGGED OR OBSTRUCTED DECK

Refer also to safety instructions in the tractor Operator's Manual.

- Stop the engine, disengage the PTO and set the parking brake. Wait for the blades to stop rotating before attempting to remove the material plugging the cutterdeck.
- When the deck is raised, the deck latch must be used before reaching underneath. (See Service section for procedure.)
- Remove obstructions with care. Keep all parts of the body away from the cutting edges of the blades. Keep other persons away from the cutterdeck.
- Rotation of one blade will cause the others to rotate.
- Do not dismantle the machine without releasing or restraining forces which can cause parts to move suddenly.
- Stop engine before unclogging.
- When handling blades, wear thickly padded gloves to prevent hands from being cut.

END OF SEASON SERVICING

- The units should be thoroughly cleaned down to remove all accumulations of grass clippings and debris.
- Lubricate at all fittings provided.

INTRODUCTION: This instruction manual is for the attachment and use of a cutterdeck with a 700 series or a T600 series tractor. These cutterdecks are mounted with kits specific to each tractor and deck combination, as shown below. Mounting instructions that follow are in two groups, keyed by the group designation in the last column of this table.

NOTE: Each deck model in column three corresponds with all tractor models for that group in column one.

Tractor Model	Product Name	Deck Model	Belt Drive	Group
946714	T628D 4WD US	956023	Hyd. Motor	A
946713	T628D 2WD US	956314	Hyd. Motor	A
946716	728D 4WD EC	957233	Hyd. Motor	A
946715	728D 2WD EC	957234	Hyd. Motor	A
946711	723D 2WD US	956024	Gear Box	B
946712	728D 2WD US	957315	Gear Box	B
		957235	Gear Box	B
		957236	Gear Box	B

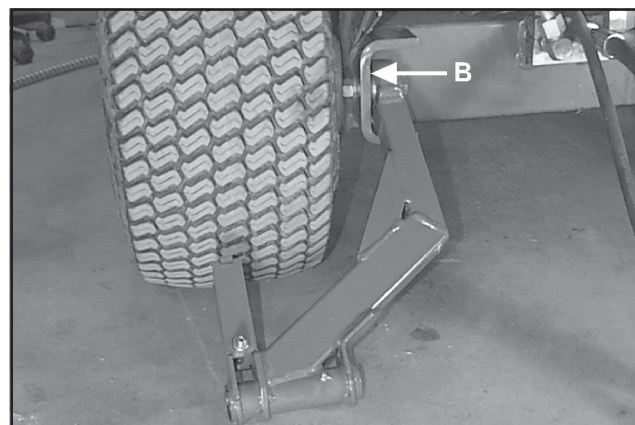
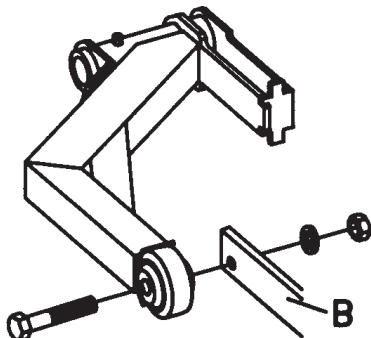
NOTE: All references to "right" or "left" are from the point of view of the operator in the tractor seat.

1A & 1B

1. Uncrate the deck.
2. Remove the crate top and sides and place the cutterdeck on the floor.

2A - MOUNT PUSH ARMS AT TRACTOR

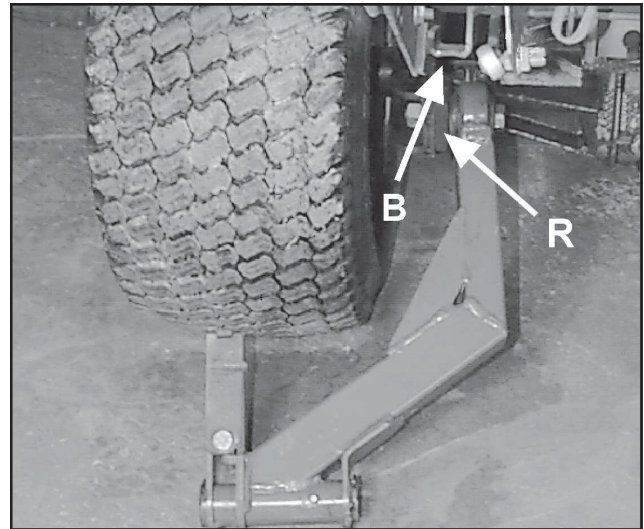
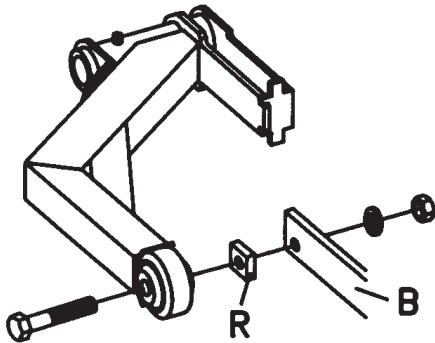
1. Attach two lube fittings to each push arm.
2. Mount each push arm to a front frame tractor bracket **B** with a 5/8-18x3 hex head bolt, lockwasher and nut arranged as shown below. Tighten bolts securely.



Right arm mounting shown

2B - MOUNT PUSH ARMS AT TRACTOR

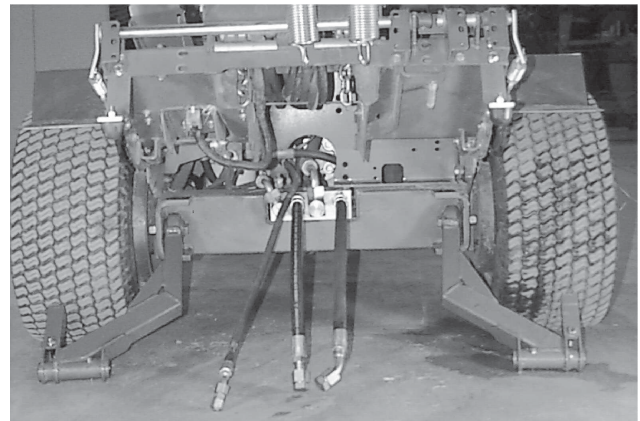
1. Mount each push arm to a front frame tractor bracket **B** with a 5/8-18x3-1/2 hex head bolt, half-inch spacer **R** lockwasher and nut arranged as shown below. Tighten bolts securely.



Right arm mounting shown

3A - ATTACH HOSES TO TRACTOR

1. One of two 5/8" hoses supplied has a 45° fitting at one end. Connect the straight fitting of that hose to the **RETURN** port of the deck valve on the tractor. Connect either end of the other 5/8" hose to the **PRESSURE** port of the deck valve.
2. Tighten hose fittings securely.



3B - ASSEMBLE PTO SHAFT TO DECK AND TRACTOR

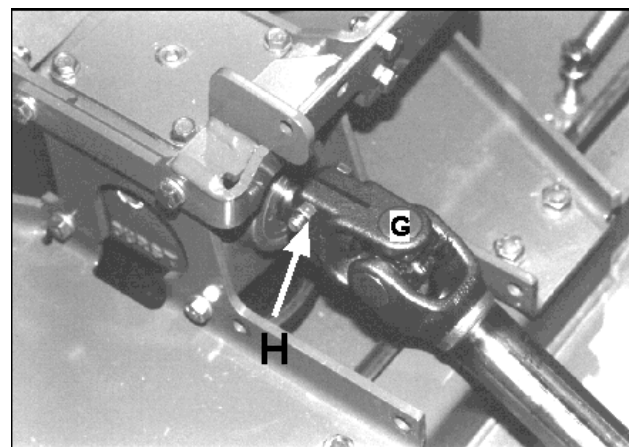
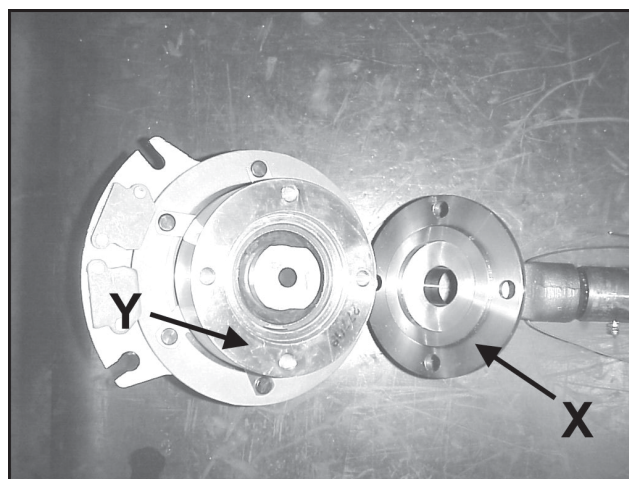
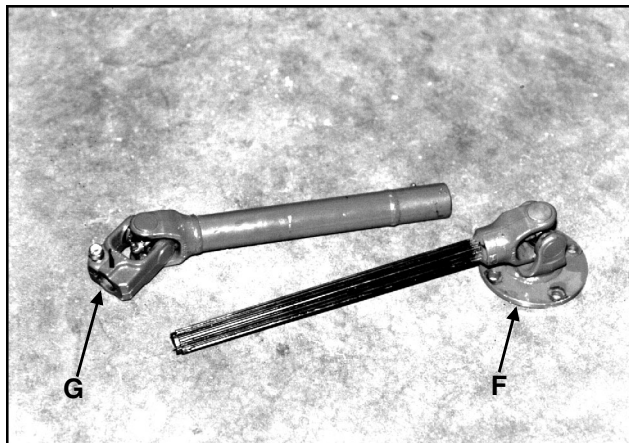
1. Pull apart the two sections of the PTO drive shaft.

NOTE: The PTO shaft and tube sections fit together only one way, with a blocked off area between two external splines fitting into a missing spline in the tube.

2. Attach flange **F** on the splined section to the tractor clutch with four bolts and lockwashers.

NOTE: Ensure that pilot face of the PTO shaft **X** sits flush against the clutch face **Y**.

3. Install key in gear box shaft at deck. Slide coupling **G** over shaft in alignment with the key. Tighten coupling bolt and nut **H** securely.



4A & 4B - ASSEMBLE DECK TO TRACTOR

1. Mount two height adjustment spacers **S1** and **S2** to each lift arm with M10-1.50x60 bolts and lock nuts. Tying the push arms up to the tractor floor boards will help for the next step.

2. Roll the deck in place under the tractor.
NOTE: For 4B, slide the splined section of the PTO shaft into the mating section attached to the deck.

Figure 1.

3. To ease assembly, loosen the mounting bolts in **H1** before inserting **P**. Tighten mounting bolts for **H1** and at **L**.

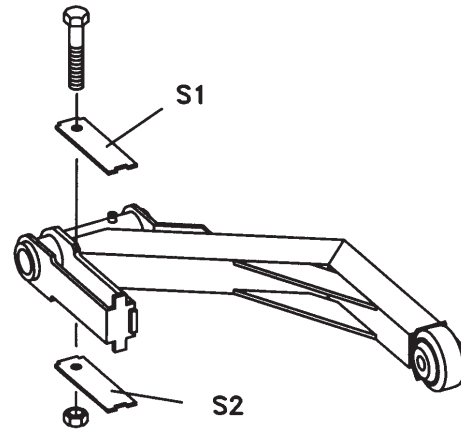
Figure 2.

4. Drop push arms between hanger brackets **H1** and **H2**.

5. Insert push arm pin **P** through **H1** and fixed bracket **J**. Fasten pin with 5/16-18x7/8 bolt and nut.

6. Insert the height of cut adjustment pins from **H1** to **H2**, securing it with a cotter pin at **H2**. Choose the pin position (must be same on both sides) in accordance with the Height of Cut section of this manual.

7. Check deck leveling. With the deck on flat ground verify the deck is level. If not level, add one or more spacers **S1** to the top of the push arm on the low side, and recheck.



Left arm mounting shown

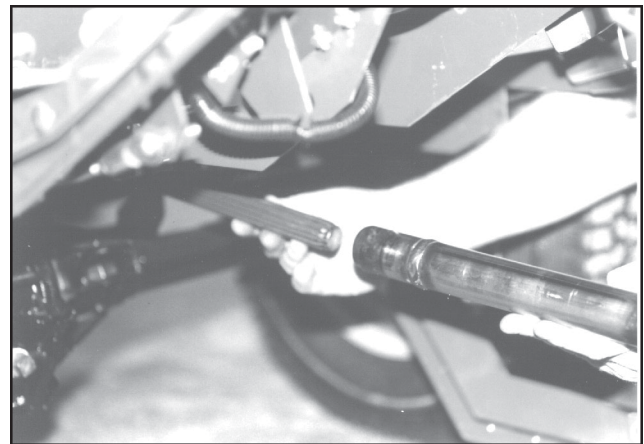


Figure 1

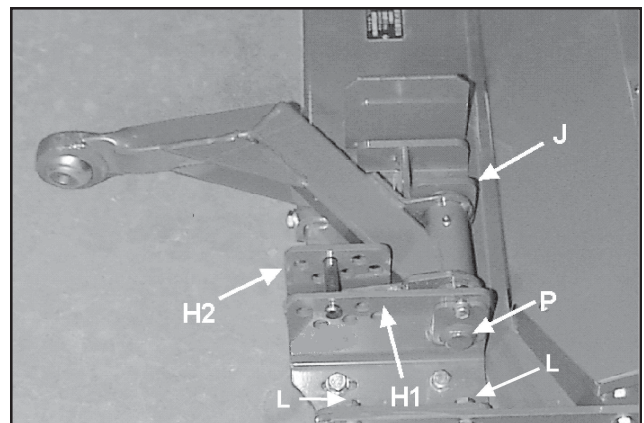
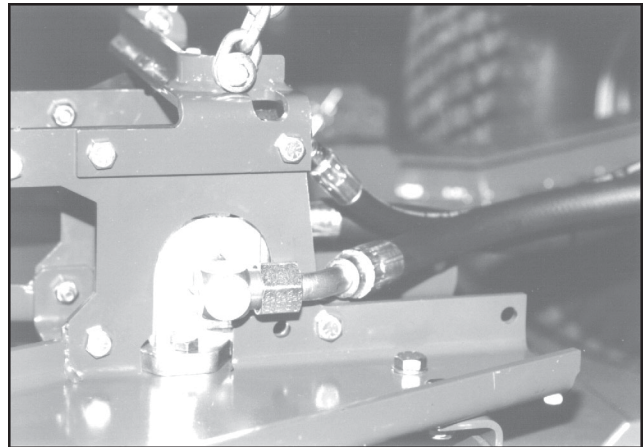


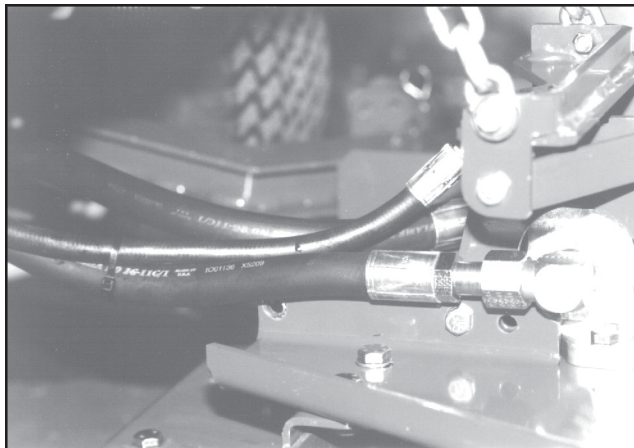
Figure 2

5A - ATTACH HOSES TO DECK

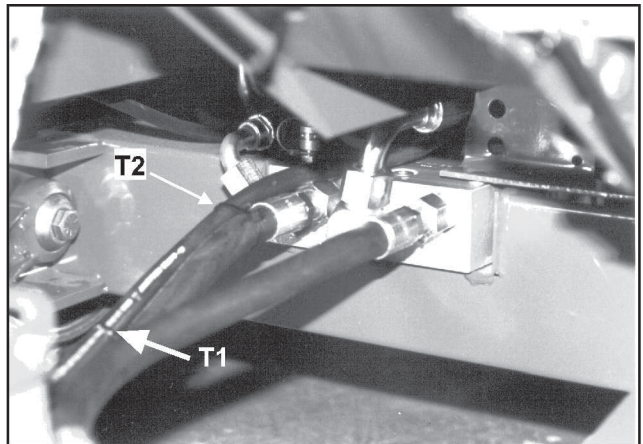
1. Run the two 5/8" hoses straight out from the tractor deck valve. Connect to the corresponding right angle fittings on the hydraulic deck motor.
2. Connect the 3/8" drain line from the tractor to the top fitting of the hydraulic deck motor.
3. Tighten all three hose fittings securely. When tightening, angle both 5/8" hoses slightly upward at the deck motor. The drain hose may be angled slightly toward the right (PRESSURE side) hose to aid cabling in Step 4 below.
4. Route the drain hose toward the right (PRESSURE side). Tie loosely together at **T1** and **T2** with cable ties supplied in parts bag.



Left (RETURN side) hose

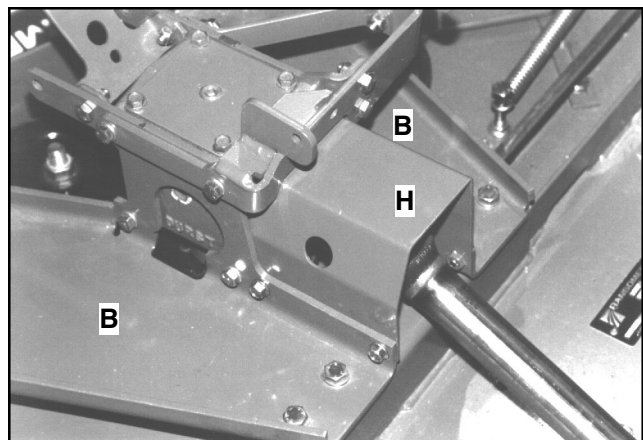


Right (PRESSURE side) hose



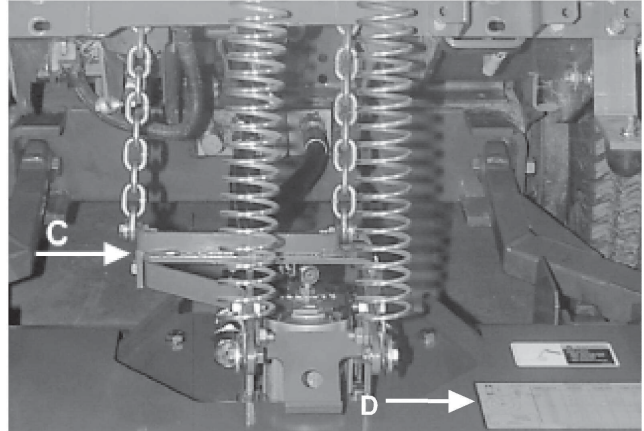
5B - ATTACH PTO COVER

1. Mount PTO cover **H** to deck brackets **B** with four 5/16-18x5/8 bolts.



6A & 6B - LIFT CHAINS

1. Verify the bottom link of the deck lift chains reach the deck bracket mounting holes. Make sure the chains drop straight without twisting. If they don't reach, either the deck cylinder should be further lowered with the tractor lift lever or the chains checked for routing problems.
2. Anchor the bottom link of each lift chain to lateral bracket **C** with 5/16-18x1-1/4 bolts, flat washers and lock nuts.

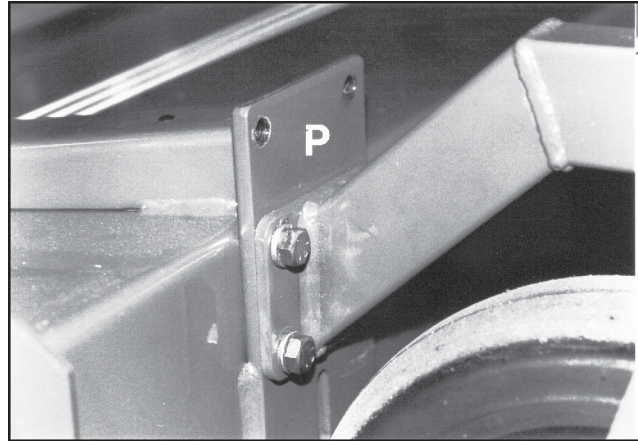


7A - HOSE VERIFICATION

1. Raise the front axle of the tractor until the deck will not touch the ground when fully lowered. Check deck hoses in this position and in the fully raised position. Readjust if necessary by repeating section 5A Step 3 and revising hose routing slightly so that they do not rub in any deck position on the tractor or deck.
2. When satisfied with hose adjustment, fully tighten cable tie at **T1** and **T2** from section 5A Step 4.

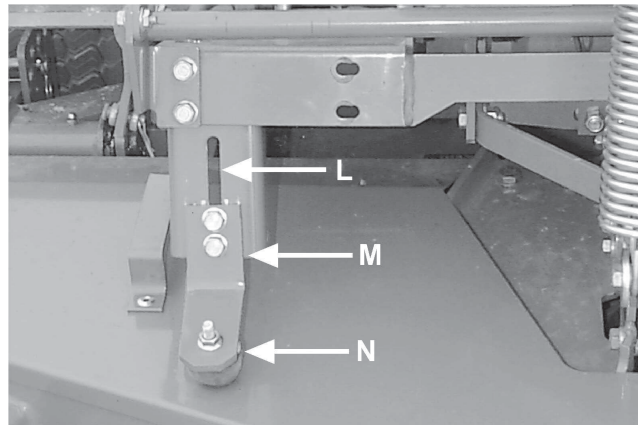
8A & 8B - MOUNT FRONT CASTER WHEELS

1. Remove the casters from deck mounting plates **P**.
2. Reassemble to the mounting plates with reference to the height of cut chart on the deck cover or page 14 of this document for your tractor.



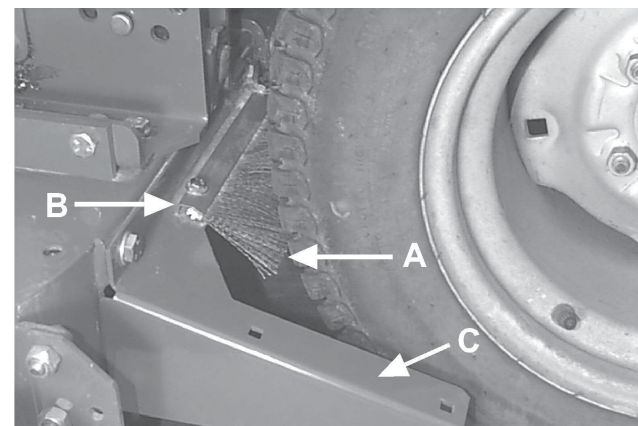
9A & 9B - MOUNT DECK UPSTOPS TO TRACTOR

1. Attach **L** to backside of tractor floorboard with two 5/16-18x7/8 whiz bolts and whiz nuts, each side.
2. Start tractor, fully raise cutter deck and hook with deck service latch. Turn off tractor. Install bumper **N** to **M** on underside with 5/16-18x7/8 whiz bolt and whiz nut. Tighten **M** to **L** with two 5/16-18x7/8 whiz bolts and whiz nuts, each side, with approximately 1/8" bumper deflection against the deck belt cover when the deck is fully raised.



10A & 10B - ATTACH FOOT GUARD (Rear Discharge Decks Only)

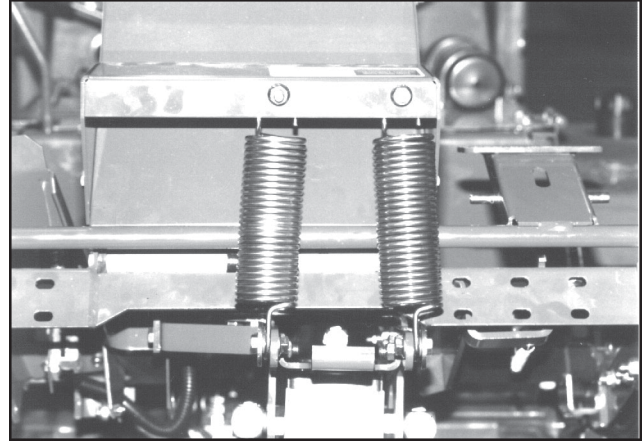
1. **60 inch rear discharge deck:**
Assemble right foot plate using two M10x30 bolts and flat washers at the rear and two M10x25 bolts, flat washers, and lock nuts on the side.
2. **72 inch rear discharge deck:**
Assemble the right foot plate using two M10x30 bolts and flat washers.
3. **72 inch rear discharge deck:**
Assemble the brush **A** and bracket **B** to the left foot plate (see photo) using two 1/4-20x1 bolts, four flat washers and two lock nuts. Attach the foot plate assembly **C** to the deck using two M10x30 bolts and flat washers.



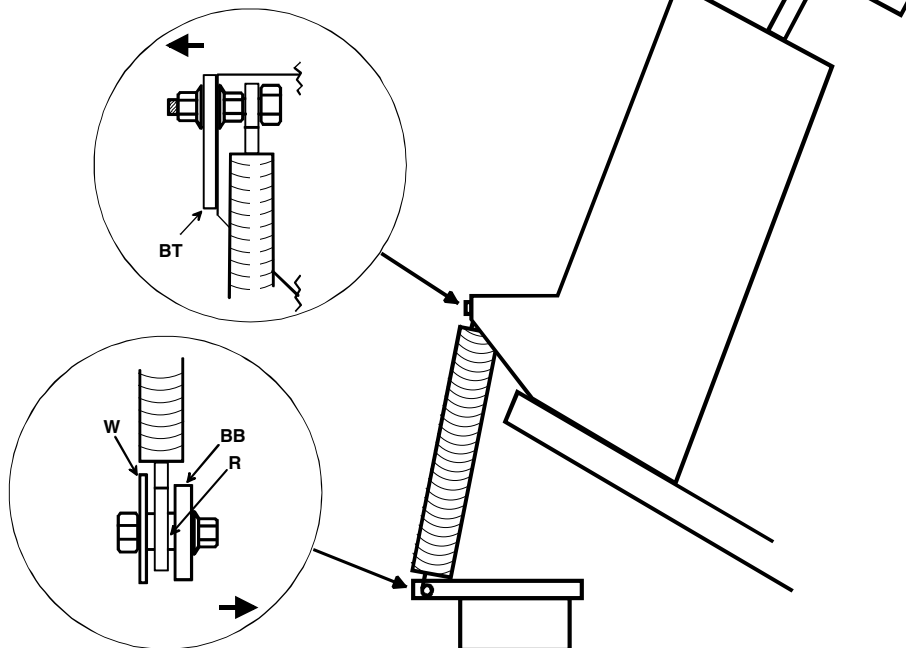
11A & 11 B - WEIGHT TRANSFER SPRINGS

Secure the weight transfer springs as follows to allow them to rotate during normal deck operation:

1. Start the engine and fully raise the deck. Stop the engine. Support the deck by hooking the deck latch to the frame floor board. Stop the engine.
2. **Spring Top** - For each of the two 3/8-16 x 1-1/2" bolts, run a flanged nut to the end of the threads, which leaves a shank section exposed. Hook one end of a spring over the shank of each bolt. Insert the bolts from the inside of bracket **BT** toward the front of the tractor. Secure each bolt with another flanged nut on the outside.
3. **Spring bottom** - Assemble large washer **W** and spacer **R** on each of the two 3/8-16 x 1" bolts. Place the hook on the other end of each spring over the spacer. Insert the bolts into brackets **BB** facing inward and secure each on the inside surface with a flanged nut.
4. Slightly lift the deck to release the deck latch. Rotate it downward out of the way.



**Finished installation
(shown for hydraulic deck motor)**

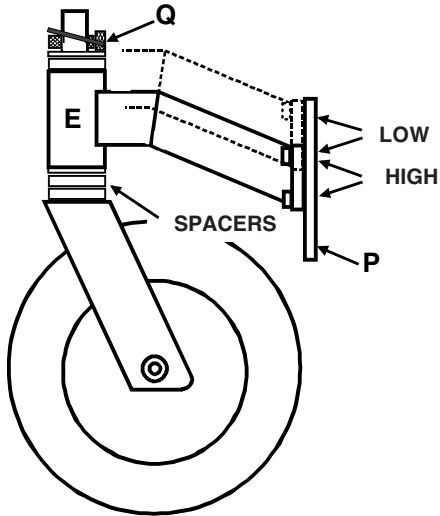


HEIGHT OF CUT

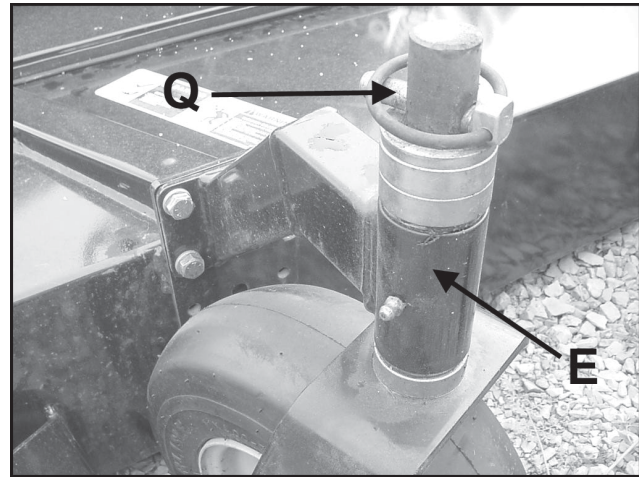
Cutting height is determined primarily by three adjustments: caster wheel mounting, caster wheel spacers and deck hanger pins. These adjustments may be made in any sequence but must be the same for both sides of the deck. Refer to the accompanying Height of Cut Chart for specific settings.

NOTE: Never attempt to change the height of cut without first turning off the PTO and stopping the engine.

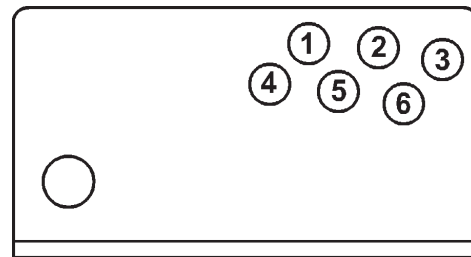
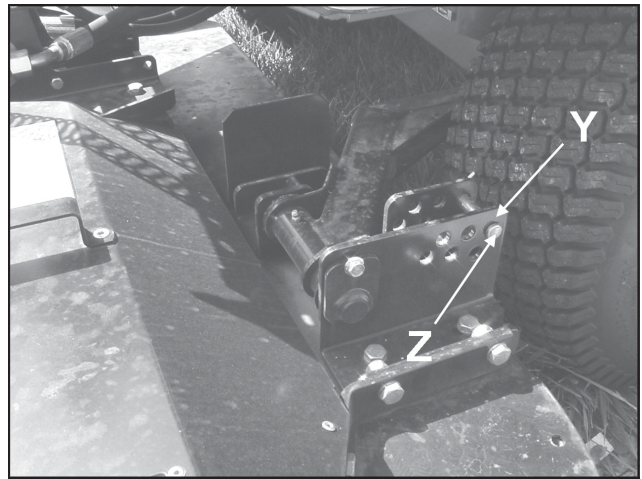
1. **Caster Mount** - The caster wheel mounting brackets may be attached to deck mounting plates **P** at two different points. Select either the **HIGH** or the **LOW** mounting position for the two height of cut ranges.



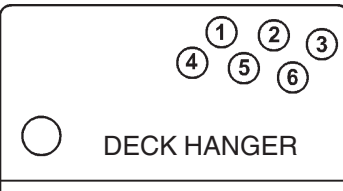
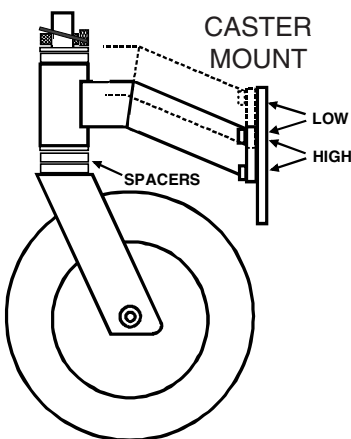
2. **Caster spacers** - Spacers may be moved from below to above the pivot spindle **E** to make relatively small changes in the height of cut.
 - a) Remove quick pin **Q** from the top of the caster shaft, and remove the wheel completely from pivot spindle **E**.
 - b) Select the spacers needed and place on the wheel pivot shaft.
 - c) Reinsert the shaft into the pivot spindle.
 - d) Place the remaining spacers on the shaft above pivot spindle **E**. Replace the quick pin.



3. **Hanger brackets** - Proper height of cut adjustment also requires selecting the proper pin position in deck hanger brackets **Y**.
 - a) Choose a hole in the brackets in accordance with the Height of Cut chart and insert pins **Z**.
 - b) With the deck lowered to level ground, measure the blade height above the ground at the front of blade travel, and again at the back.
 - c) The blade should be pitched 1/8-1/4" closer to the ground at the rear. If closer to the ground at the rear, select the next highest hanger hole position and recheck the pitch.
 - d) If the hanger hole position was reselected to control the pitch of the blade and the height of cut is found to be incorrect, return to Step 2 above to adjust the caster spacers.
 - e) Check leveling; right deck end to left deck end. With the deck on a flat surface, measure the height of the left blade and the right blade, both at the outer edge position. If not level, add one more space **S1** to the top of the push arm on the low side, and recheck (Section 4A,4B).



Left hanger for J-arm tractors



Height of Cut Chart

Caster Mount	Spacers	Hanger Hole	Height of Cut
LOW	0	1	1"
LOW	1/4" (1)	1	1-1/4"
LOW	1/2" (1)	2	1-1/2"
LOW	1/2" (1); 1/4" (1)	2	1-3/4"
LOW	1/2" (2)	2	2"
LOW	1/2" (2); 1/4" (1)	3	2-1/4"
LOW	1/2" (3)	3	2-1/2"
LOW	1/2" (3); 1/4" (1)	3	2-3/4"
HIGH	0	4	3"
HIGH	1/4" (1)	4	3-1/4"
HIGH	1/2" (1)	4	3-1/2"
HIGH	1/2" (1); 1/4" (1)	5	3-3/4"
HIGH	1/2" (2)	5	4"
HIGH	1/2" (2); 1/4" (1)	6	4-1/4"
HIGH	1/2" (3)	6	4-1/2"
HIGH	1/2" (3); 1/4" (1)	6	4-3/4"

Actual height may vary due to tire pressure or condition.
See Operator's Manual for more information.

2000764

Height of Cut chart for J-arm tractors (Groups A and B)

CUTTERDECK BELT TENSION

Verify belt tension after every 50 hours of operation. The rear span of the cutter deck belt at **W** should deflect 1/2" with a 4-6 lb force applied.

Figure 1

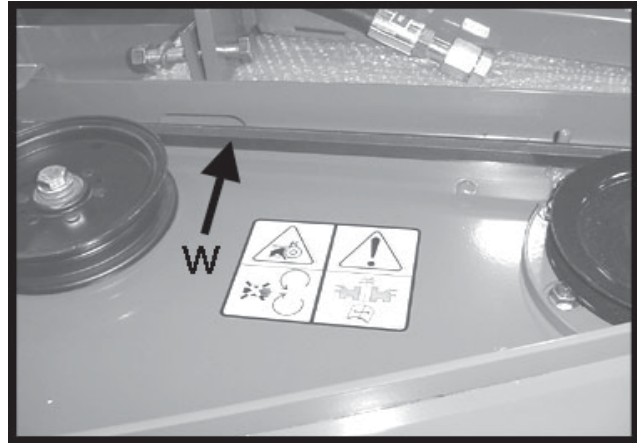


Figure 1

1. If more than 1/2", remove the spring and move bolt **X** to next hole. Reattach spring.
2. If necessary, loosen bolt, holding bracket **S** and move bracket **S** for a 0"-1/16" gap between rubber bumper and bracket **I**.

Figure 2

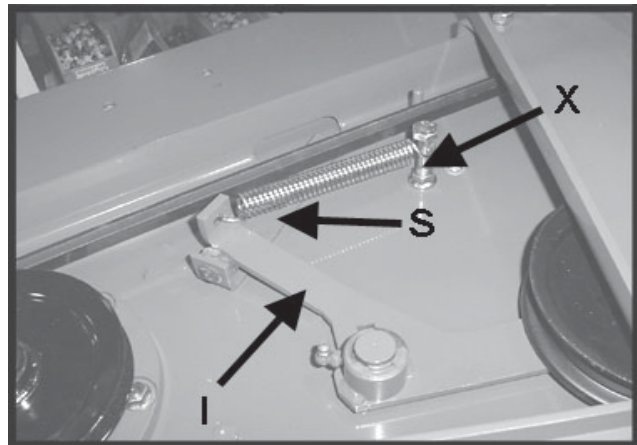
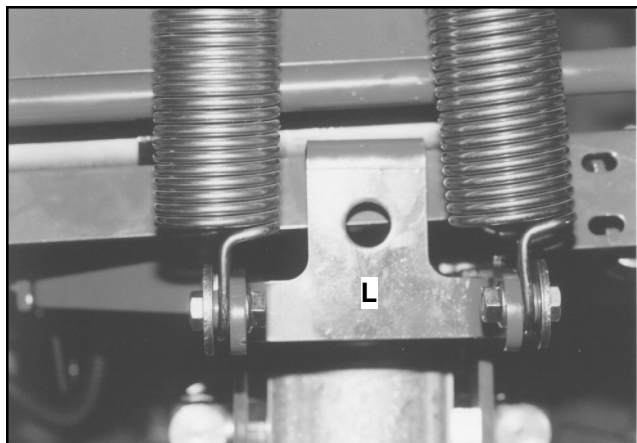


Figure 2

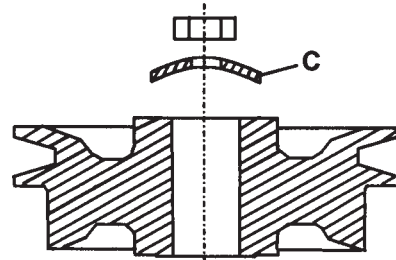
DECK LATCH

1. When raising a deck for servicing, attach deck latch **L** to the tractor floorboard.

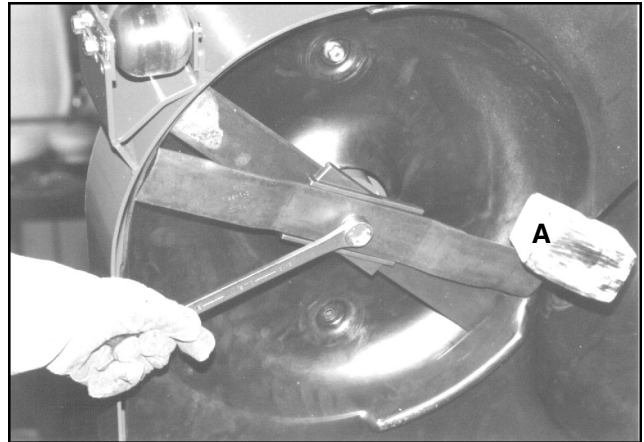


BLADE REMOVAL/REPLACEMENT

1. Remove nut and conical washer from the top of the cutter spindle. Remove blade bolt from below.
2. Replace blade or blades in blade saddle, making sure the flat blade is on top and all beveled cutting surfaces face up.
3. Assemble flat washer and blade saddle assembly to blade bolt. Insert bolt in cutter spindle.
4. Place conical washer **C** and nut on bolt, with washer positioned as shown. Tighten to 70 ft-lb.

**NOTES:**

- To loosen blade bolt, turn bolt head with a box wrench or a socket on a breaker bar.
- Slip tube over wrench or breaker bar to gain additional leverage.
- To prevent blade from turning while loosening bolt, place block of wood at **A** as shown.
- Keep hands clear—blades may rotate when bolt releases.
- When handling blades, wear thickly padded gloves to prevent hands from being cut.

**BLADE SHARPENING**

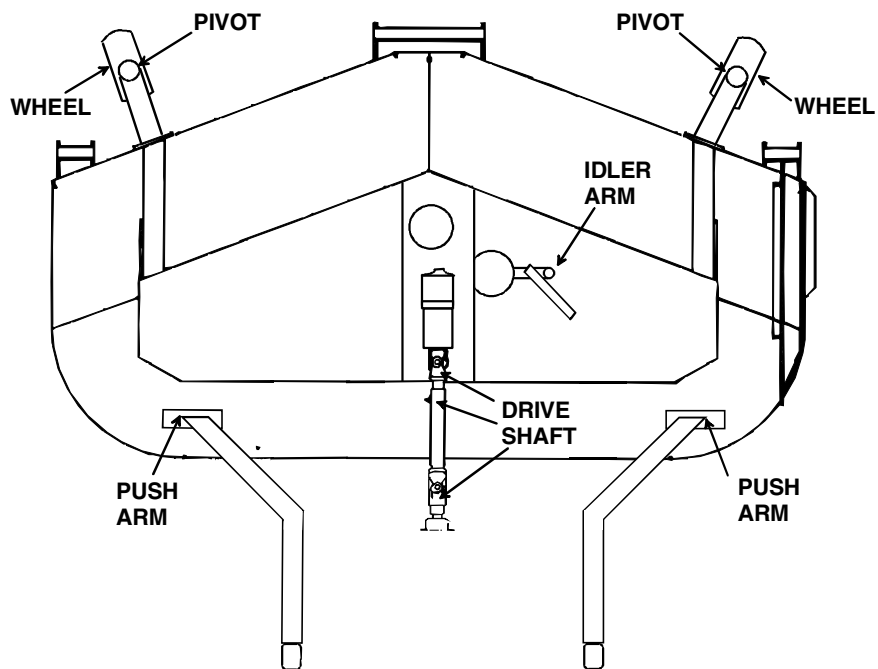
Blades may be sharpened by filing or grinding. When sharpening, maintain blade balance within 5/8 oz/in (19.4 g/cm). Failure to keep the blade balanced causes excess blade vibration, blade wear and shortened blade life, and may harm other mechanical components of the machine as well.

To check blade balance, first determine if there is a lighter end. If so, attach a 1/8 oz (3.9g) weight to the lighter end, 5" (127mm) from the center of the blade. If the blade is adequately balanced, this weight should convert the light end into the heaviest end. If that doesn't happen, file or grind the heavy end until the blade meets this balance test.

NOTES:

- Do not overheat or weaken the blades.
- Do not straighten bent blades.
- If the lift portion of the blade is worn thin, replace with a new blade.
- Replace cracked or bent blades.
- Always use new Textron blades for replacement for greatest safety.

- Lubricate at fittings every 50 hours (Groups A & B)
- Check and top up fluid in gear box every 20 hours (Group B - SAE 40W oil)



Lubrication points - J -Arm (Groups A and B)

MODEL: 956314 & 956315 63" DEEP DRAFT, SIDE DISCHARGE

CONSTRUCTION: 11 ga steel w/7 ga side skirts
BLADES: Three 22" high lift
WIDTH OF CUT: 63"
WIDTH OF DECK: Chute up-68.75"
Chute down-76.5"
CUTTING HEIGHT: 1-4.75" in 1/4" increments
GEARBOX: 1.33:1
CASTER WHEELS: 11 X 4.00 X 5 pneumatic
SHIPPING WEIGHT: 471 lbs
MOWING RATE: Up to 3.4 acres/hr @ 5.5 mph

MODEL: 957233 & 957235 72" DEEP DRAFT, SIDE DISCHARGE

CONSTRUCTION: 11 ga steel w/7 ga side skirts
BLADES: Three 25" high lift
WIDTH OF CUT: 72"
WIDTH OF DECK: Chute up-73"
Chute down-85.5"
CUTTING HEIGHT: 1-4.75" in 1/4" increments
GEARBOX: 1.33:1
CASTER WHEELS: 11 X 4.00 X 5 pneumatic
SHIPPING WEIGHT: 505 lbs
MOWING RATE: Up to 4.0 acres/hr @ 5.5 mph

MODELS: 956023 & 956024 60" REAR DISCHARGE

CONSTRUCTION: 11 ga steel w/7 ga side skirts
BLADES: Three 21" low lift
WIDTH OF CUT: 60"
WIDTH OF DECK: 61"
CUTTING HEIGHT: 1-4.75" in 1/4" increments
GEARBOX: 1.33:1
CASTER WHEELS: 11 X 4.00 X 5 pneumatic
SHIPPING WEIGHT: 390 lbs approx.
MOWING RATE: Up to 3.2 acres/hr @ 5.5 mph

MODEL: 957234 & 957236 72" REAR DISCHARGE

CONSTRUCTION: 11 ga steel w/7 ga side skirts
BLADES: Three 25" low lift
WIDTH OF CUT: 72"
WIDTH OF DECK: 73"
CUTTING HEIGHT: 1-4.75" in 1/4" increments
GEARBOX: 1.33:1
CASTER WHEELS: 11 X 4.00 X 5 pneumatic
SHIPPING WEIGHT: 438 lbs approx.
MOWING RATE: Up to 4.0 acres/hr @ 5.5 mph

SPECIFICATIONS COMMON TO BOTH DECKS:

- **Cutting Height:** 1"-4-3/4" (25-121 mm) in 1/4" (6 mm) steps
- **Weight Transfer:** springs transfer 180 lb (82 kg) from deck to tractor
- **Deck Lift:** Single, 2" (51 mm) double-acting hydraulic cylinder
- **Drive:** Single, heavy duty B-B section belt with Aramid fiber reinforcement
- **Spindles:** Top mounted 1" (25 mm) shaft on maintenance-free, ball bearings in machined housing
- **Anti-scalp Rollers:** Eight 3" (76 mm) rollers on 60" deck; ten 3" (76 mm) rollers on 72" deck
- **Caster Wheels:** 11x4.00x5 pneumatic tires.
- **Construction:** 11 ga (3 mm) steel deck with 7 ga (4.5 mm) steel deck stiffener and side skirts.

WARRANTY

Outfront
Rotary
Decks

TEXTRON
GOLF, TURF & SPECIALTY PRODUCTS

Textron Golf, Turf & Specialty Products warrants for one year each new product and accessories, according to the following terms.

This warranty extends to the original retail purchaser only and commences on the date of original retail purchase. Accordingly this warranty is not transferable to any subsequent purchasers.

Any part of the product or accessory manufactured by Textron Golf, Turf & Specialty Products and found in the reasonable judgement of Textron Golf, Turf & Specialty Products to be defective in material or workmanship will be repaired or replaced by an authorized dealer without charge for parts and labor.

The product or accessory including any defective part must be returned to an authorized dealer within the warranty period. The expense of returning the product or accessory to an authorized dealer for warranty service and the expense of returning it back to the owner after repair or replacement will be paid for by the owner. Textron Golf, Turf & Specialty Products' responsibility in respect to claims is limited to making the required repairs or replacements, and no claim of breach of warranty shall be cause for cancellation or rescission of the contract of sale of any product or accessory.

Proof of purchase will be required by the authorized dealer to substantiate any warranty claim. All warranty work must be performed by an authorized dealer.

Textron Golf, Turf & Specialty Products makes no warranty with respect to engines, tires, batteries, regulators, starter-generators, or other parts not of its manufacture as such parts are usually warranted separately by their respective manufacturers.

This warranty does not include service items or parts subject to normal wear.

This warranty does not cover any product or accessory that has been subject to misuse, neglect, negligence, or accident, or that has been operated or maintained in any way contrary to the operating or maintenance instructions as specified in the Operator's Manual. The warranty does not apply to any product or accessory that has been altered or modified so as to adversely affect the product's operation, performance or durability or that has been altered or modified so as to change its intended use. In addition, **the warranty does not extend to repairs made necessary by normal wear**, or by the use of parts or accessories which in the reasonable judgement of Textron Golf, Turf & Specialty Products are either incompatible with the product or adversely affect its operation, performance or durability.

Textron Golf, Turf & Specialty Products reserves the right to change or improve the design of any product or accessory without assuming any obligation to modify any product previously manufactured.

THERE ARE NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. ALL WARRANTIES OTHER THAN THIS EXPRESS WARRANTY ARE SPECIFICALLY DISCLAIMED.

TEXTRON GOLF, TURF & SPECIALTY PRODUCTS' OBLIGATION UNDER THIS WARRANTY IS STRICTLY AND EXCLUSIVELY LIMITED TO THE REPAIR OR REPLACEMENT OF DEFECTIVE PARTS, AND TEXTRON GOLF, TURF & SPECIALTY PRODUCTS DOES NOT ASSUME OR AUTHORIZE ANYONE TO ASSUME FOR IT ANY OTHER OBLIGATION.

TEXTRON GOLF, TURF & SPECIALTY PRODUCTS ASSUMES NO RESPONSIBILITY FOR INCIDENTAL, CONSEQUENTIAL OR OTHER DAMAGES INCLUDING, BUT NOT LIMITED TO, EXPENSE FOR GASOLINE, EXPENSE OF RETURNING THE PRODUCT TO AN AUTHORIZED DEALER AND EXPENSE OF RETURNING IT BACK TO THE OWNER. MECHANIC'S TRAVEL TIME, TELEPHONE OR TELEGRAM CHARGES, TRAILERING OR TOWING CHARGES, RENTAL OF A LIKE PRODUCT WHILE WARRANTY SERVICE IS BEING PERFORMED, TRAVEL, LODGING, LOSS OR DAMAGE TO PERSONAL PROPERTY, LOSS OF REVENUE, LOSS OF USE OF PRODUCT, LOSS OF TIME OR INCONVENIENCE.

This warranty gives you specific legal rights. You may also have other rights, which vary from state to state.

Textron Golf, Turf & Specialty Products * P.O. Box 82409 * Lincoln, Nebraska 68501-2409

To make a claim under warranty, contact an authorized dealer immediately upon realizing a problem exists. We recommend having the warranty work performed by the dealer who originally sold you the unit; however, warranty work can be sought from any authorized dealer. Remember, your unit must be delivered to an authorized dealer within the warranty period, and all warranty work must be performed only by an authorized dealer. Proof of purchase will be required by the dealer to substantiate any warranty claim.

EXAMPLES OF ITEMS NOT COVERED UNDER WARRANTY

Provisions of the warranty will not apply to:

- Normal service requirements arising during the warranty period, such as carburetor or ignition adjustment and cleaning or wear of a drive belt, brake, clutch linings or starter brushes.
- Normal service work over and above the repair and replacement of defective parts.
- Units subject to misuse, neglect, negligence, or accident.
- Units that have been altered or modified so as to adversely affect their operation, performance or durability or to change their intended use.
- Repairs made necessary by the use of parts or accessories which are either incompatible with the unit or adversely affects the operation, performance or durability.
- Units not operated or maintained in accordance with the instructions in the Operator's Manual.
- Normal cleaning, adjusting or replacing of such items as filter, spark plugs, ignition points, light bulbs, fuses or starter drive.
- Periodic checking or adding of lubricants to the unit or service check-up, tune-up or diagnosis.

Expense of delivering the unit to the dealer and expense of returning the unit back to the owner, mechanic's travel time, trailering or towing charges, or rental of a like unit during the time warranty repairs are being performed.

Engines, tires, batteries, regulators and starter-generators manufactured by other than Textron Golf, Turf & Specialty Products are not covered under this warranty as such parts are usually warranted by their respective manufacturers.

This warranty applies only to the original retail purchaser. Second-owner or subsequently owned units are not covered under warranty.

OWNER'S OBLIGATION AND RESPONSIBILITY

Normal maintenance service and replacement of service items are the responsibility of the owner and as such are not considered defects in material or workmanship within the terms of the warranty. Individual operating habits and usage contribute to the need for maintenance service.

See your authorized dealer for proper maintenance and care of your unit. Proper maintenance and care will assist in keeping your overall operating cost at a minimum.

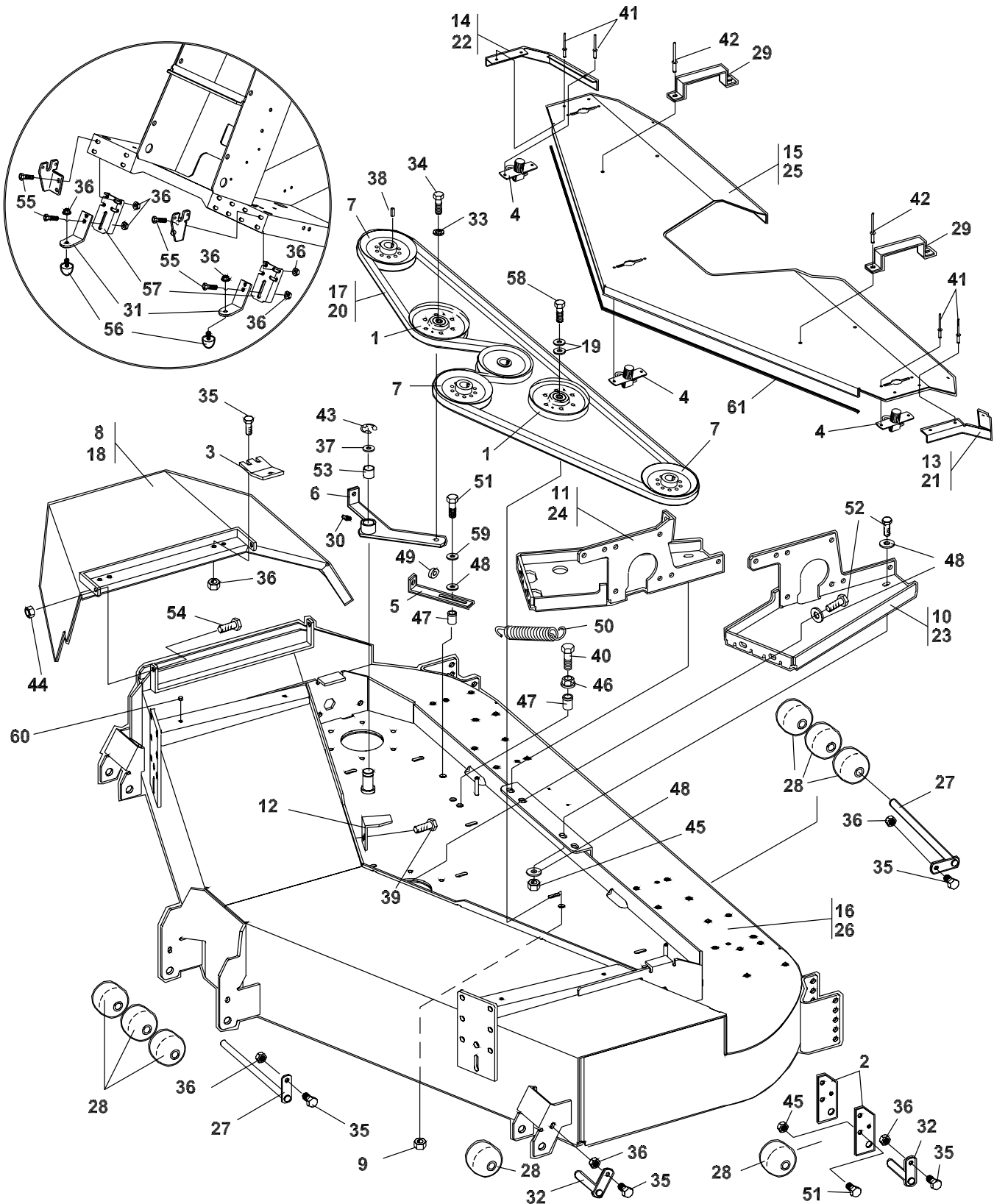
To validate a warranty claim, it is the owner's responsibility to maintain all components in proper adjustment and service the unit as specified in the Operator's Manual. It is the owner's responsibility to provide proper lubrication for all components and provide correct recommended fuel for the unit. It is the owner's responsibility to maintain the battery liquid level and charge as specified, as well as maintaining the correct pressure in the unit's tires.

SIDE DISCHARGE 63" & 72"

Outfront
Rotary
Decks



FIGURE 1





GOLF, TURF & SPECIALTY PRODUCTS

**Outfront
Rotary
Decks**

2722018-1

SIDE DISCHARGE 63" & 72"

FIGURE 1

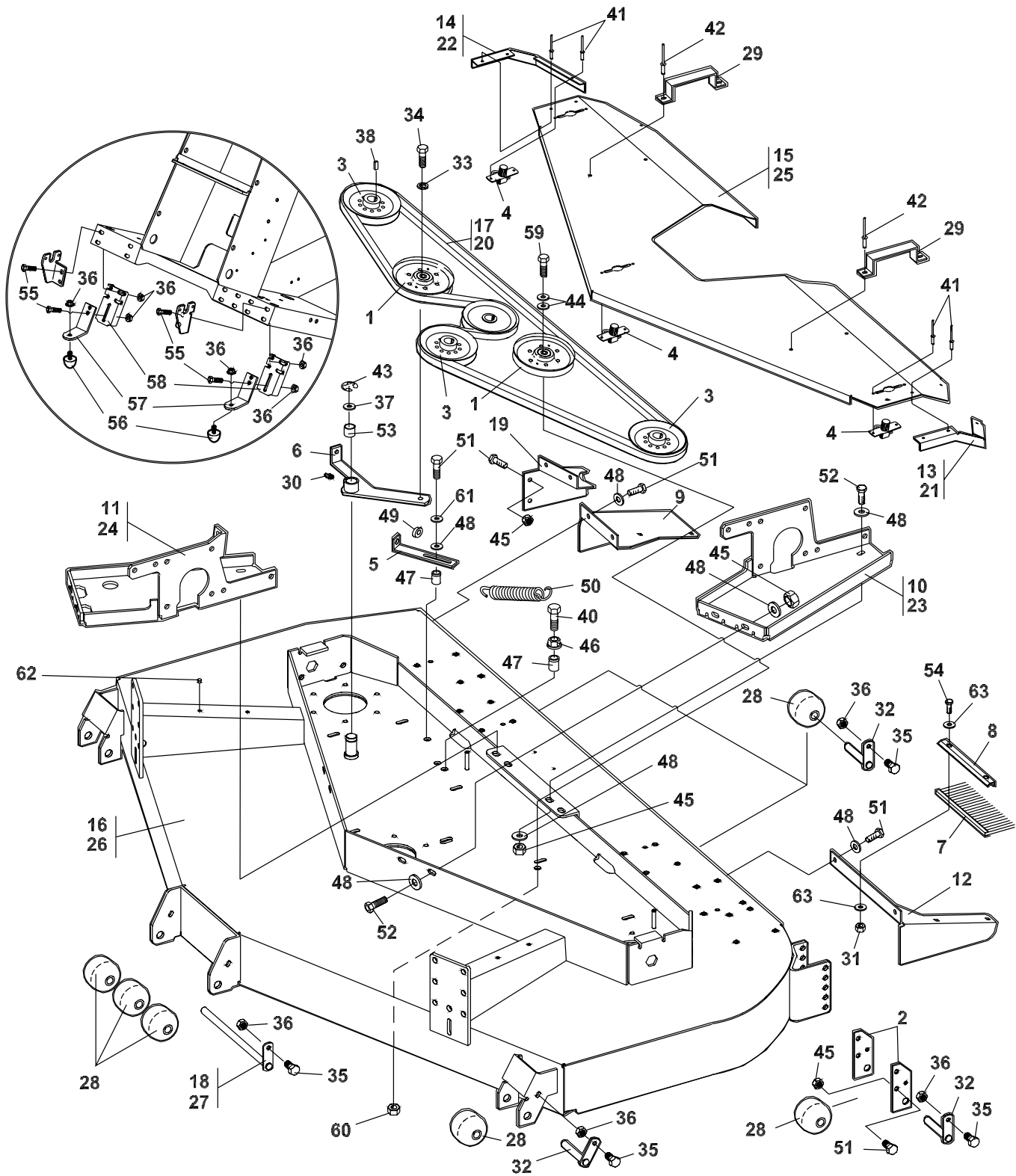
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1-1	128169	PULLEY, IDLER 5.50	2	1-47	64250-07	INSERT-GRIP M10-1.5X21.60	
1-2	142088.7	BRACKET-ROLLER	4	3			
1-3	172257.7	STOP-CHUTE	2	1-48	64251-004	WHSR-M10	13
1-4	178111	SPRING LATCH	3	1-49	810149	BUMPER-RUBBER	1
1-5	192107.7	BRKT-MOUNTING	5	1-50	85006-1A	SPRING, MULE JACK	1
1-6	2720273.7	WLDMT-BELT IDLER FRNTL	1	1-51	A1104057	BOLT-M10-1.50X25	9
1-7	198027	PULLEY-6.00 DIA	3	1-52	A110406	SCREW,M10X1.5X30 HH	8
(USE ITEMS 8 - 17 ON 72" DECKS)				1-53	65103A	BEARING BUSHING	1
1-8	146127.7	WLDMT, CHUTE 74	1	1-54	64123-68	BLT-HEX 5/16-18X1	2
1-9	64229-05	NUT-NYLOCK-1/2-13	1	1-55	64139-14	BLT-WLF 5/16-18X7/8	8
1-10	2192650.7	MOUNT-GEARBOX LH 72	1	1-56	523126	BUMPER-RUBBER	2
1-11	2192651.7	MOUNT-GEARBOX RH 72	1	1-57	2192762.7	PLATE-DECK STOP	2
1-12	2192671.7	BRKT-LATCH	1	1-58	64123-72	BLT-HEX 1/2-13X2-1/2	1
1-13	2192672.7	PLATE-BELT COVER LH	1	1-59	800488	LOCK WASHER M10	1
1-14	2192673.7	PLATE-BELT COVER RH	1	1-60	48517-06	HOLE-PLUG .250	4
1-15	2721967	S-BELT CVR W/LA 72DD FL	1	1-61	108194-22	CHANNEL-FLEX TRIM 55	1
1-16	2721963	S-72DD FL DECK W/LABS	1	(ITEMS 9,19 & 58 USED ON 72" DECKS ONLY)			
1-17	2720948	BELT-134 IN LG DBL V	1				
(USE ITEMS 18 - 26 ON 63" DECKS)							
1-18	176098.7	WLDMT, CHUTE 63	1				
1-19	64163-19	WSHR-33/64X1-1/4X12 GA	A/R				
1-20	198037	BELT-CUTTER DECK	1				
1-21	2192719.7	PLATE-BELT CVR 63SD LH	1				
1-22	2192720.7	PLATE-BELT CVR 63SD RH	1				
1-23	2192721.7	MOUNT-GEARBOX 63SD LH	1				
1-24	2192722.7	MOUNT-GEARBOX 63SD RH	1				
1-25	2721965	S-BELT CVR W/LA 63DD FL	1				
1-26	2721961	S-63 DD FL DECK W/LABS	1				
1-27	2196190	WLDMT-SHAFT ROLLER	2				
1-28	2198153	ROLLER, 3	10				
1-29	32418-04	HANDLE-W/SLOTS	2				
1-30	35027N	ZERK FITTING	1				
1-31	2192763.7	BRKT-DECK STOP	2				
1-32	46335	SHAFT ASM-ROLLER	4				
1-33	64006-05	LOCKWSHR-HELICAL 1/2	1				
1-34	64123-05	BLT-HEX 1/2-20X1-1/2	1				
1-35	64139-08	BLT-WLF 5/16-18X3/4	10				
1-36	64141-6	NUT-WLF 5/16-18	20				
1-37	64163-65	WSHR .890X1.375X18GA	1				
1-38	64164-12	1/4X1/4X1 SQ END KEY	3				
1-39	64197-016	BLT-TDFM 3/8-16X1/2	2				
1-40	64205-010	BLT-METRIC M10-1.50X60	1				
1-41	64215-05	RIVET-POP IFI# 64	12				
1-42	64215-07	RIVET-POP IFI #84	4				
1-43	64221-04	E-RING .875	1				
1-44	64229-02	LOCK NUT-NYLON 5/16-18	2				
1-45	64237-03	LOCKNUT-NYLON M10-1.5	12				
1-46	64246-03	NUT-WHIZ M10-1.50	1				

REAR DISCHARGE 60" & 72"

Outfront
Rotary
Decks



FIGURE 2





GOLF, TURF & SPECIALTY PRODUCTS

**Outfront
Rotary
Decks**

REAR DISCHARGE 60" & 72"

2722018-2

FIGURE 2

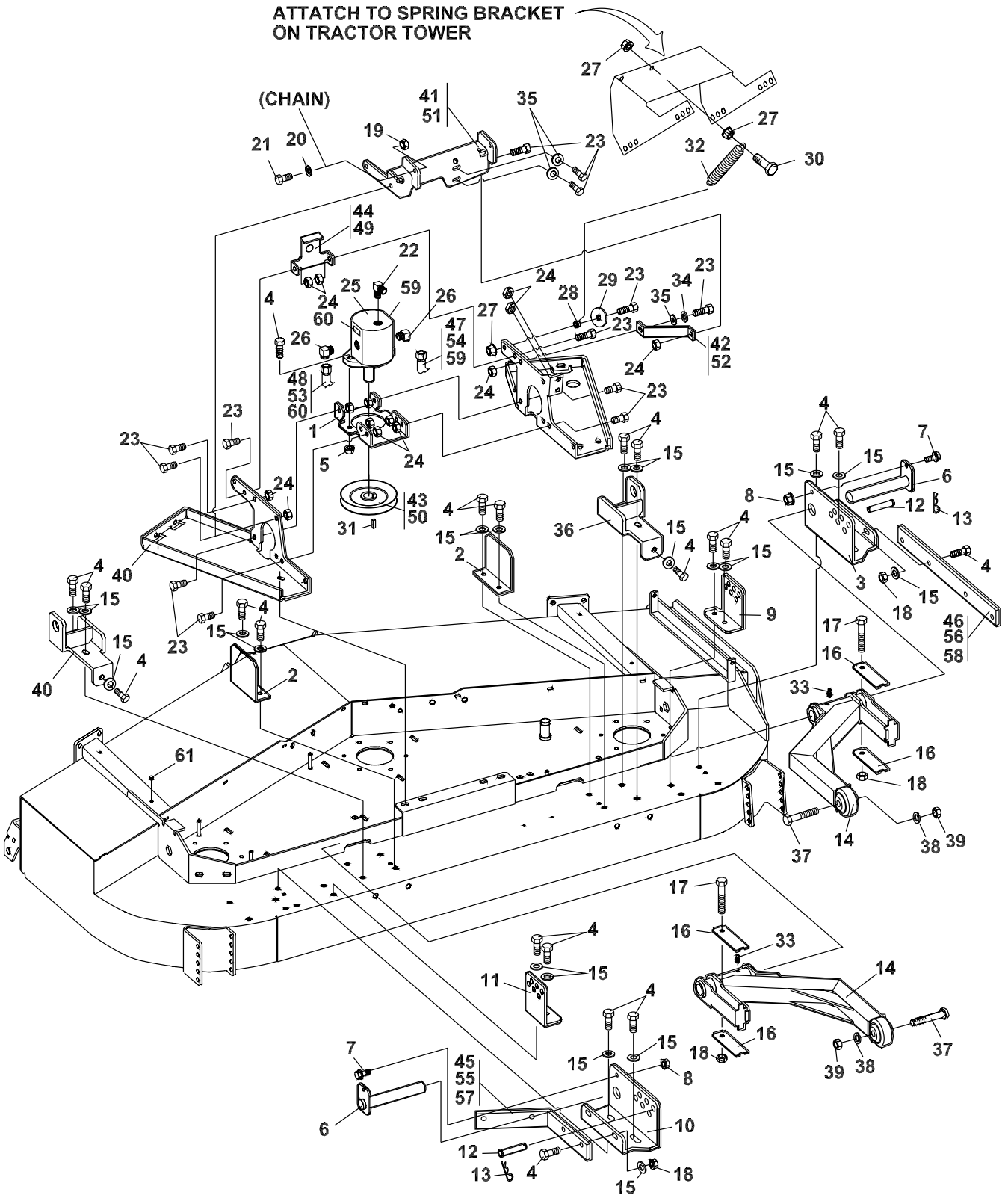
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
2-1	128169	PULLEY, IDLER 5.50	2	2-46	64246-03	NUT-WHIZ M10-1.50	1
2-2	142088.7	BRACKET-ROLLER	2	2-47	64250-07	INSERT-GRIP M10-1.5X21.60	3
2-3	198027	PULLEY-6.00 DIA	3	2-48	64251-004	WHSR-M10	21
2-4	178111	SPRING LATCH	2	2-49	810149	BUMPER-RUBBER	1
2-5	192107.7	BRKT-MOUNTING	1	2-50	85006-1A	SPRING, MULE JACK	1
2-6	2720273.7	WLDMT-BELT IDLER FRNTL	1	2-51	A1104057	BOLT-M10-1.50X25	9
		(USE ITEMS 7 - 18 ON 72" DECKS)		2-52	A110406	SCREW,M10X1.5X30 HH	8
2-7	118107	BRUSH	1	2-53	65103A	BEARING BUSHING	1
2-8	112378.7	RETAINER,BRUSH	1	2-54	64139-04	BOLT-WLF 1/4-20X3/4	2
2-9	2192231.7	GUARD-FOOT 72RD RH	1	2-55	64139-14	BLT-WLF 5/16-18X7/8	8
2-10	2192650.7	MOUNT-GEARBOX LH 72	1	2-56	523126	BUMPER-RUBBER	2
2-11	2192651.7	MOUNT-GEARBOX RH 72	1	2-57	2192777.7	BRKT-DECK STOP	2
2-12	2192230.7	GUARD-FOOT 72RD LH	1	2-58	2192762.7	PLATE-DECK STOP	2
2-13	2192318.7	PLT-LH BELT CVR 72 RD	1	2-59	64123-72	BLT-HEX 1/2-13X2-1/2	1
2-14	2192319.7	PLT-RH BELT CVR 72 RD	1	2-60	64229-05	NUT-NYLOCK 1/2-13	1
2-15	2721966	S-BELT CVR 72MD W/LABS	1	2-61	800488	LOCK-WASHER M10	1
2-16	2721962	S-72RD DECK W/LABS	1	2-62	48517-06	HOLE-PLUG .250	4
2-17	2720948	BELT-134 IN LG DBL V	1	2-63	64163-03	WASHER	4
2-18	2196190	WLDMT-SHAFT ROLLER	1			(ITEMS 1, 44, 59 & 60 USED ON 72" DECKS ONLY)	
		(USE ITEMS 19 - 27 ON 60" DECKS)					
2-19	2192229.7	GUARD-FOOT 60RD	1				
2-20	2198121	BELT, DECK DRIVE 125	1				
2-21	2192334.7	PLT-LH SIDE BELT CVR 60	1				
2-22	2192335.7	PLT-RH SIDE BELT CVR 60	1				
2-23	2192769.7	MOUNT-GEARBOX 60RD LH1	1				
2-24	2192770.7	MOUNT-GEARBOX 60RD RH	1				
2-25	2721964	S-BELT COVER W/LABS 60	1				
2-26	2721960	S-60RD DECK W/LABS	1				
2-27	146067	WLDMT-ROLLER SHAFT	1				
2-28	2198153	ROLLER, 3	8				
2-29	32418-04	HANDLE-W/SLOTS	2				
2-30	35027N	ZERK FITTING	1				
2-31	64141-2	NUT-WLF 1/4-20	2				
2-32	46335	SHAFT ASM-ROLLER	5				
2-33	64006-05	LOCKWSHR-HELICAL 1/2	1				
2-34	64123-05	BLT-HEX 1/2-20X1-1/2	1				
2-35	64139-08	BLT-WLF 5/16-18X3/4	6				
2-36	64141-6	NUT-WLF 5/16-18	16				
2-37	64163-65	WSHR .890X1.375X18GA	1				
2-38	64164-12	1/4X1/4X1 SQ END KEY	3				
2-39	64197-016	BLT-TDFM 3/8-16X1/2	2				
2-40	64205-010	BLT-METRIC M10-1.50X60	1				
2-41	64215-05	RIVET-POP IFI# 64	10				
2-42	64215-07	RIVET-POP IFI #84	4				
2-43	64221-04	E-RING .875	1				
2-44	64163-19	33/64x1-1/4x12 GA WSHR	A/R				
2-45	64237-03	LOCKNUT-NYLON M10-1.5	12				

HYDRAULIC MOTOR MOUNTING

Outfront
Rotary
Decks

TEXTRON
GOLF, TURF & SPECIALTY PRODUCTS

FIGURE 3





**Outfront
Rotary
Decks**

HYDRAULIC MOTOR MOUNTING

2722018-3

FIGURE 3

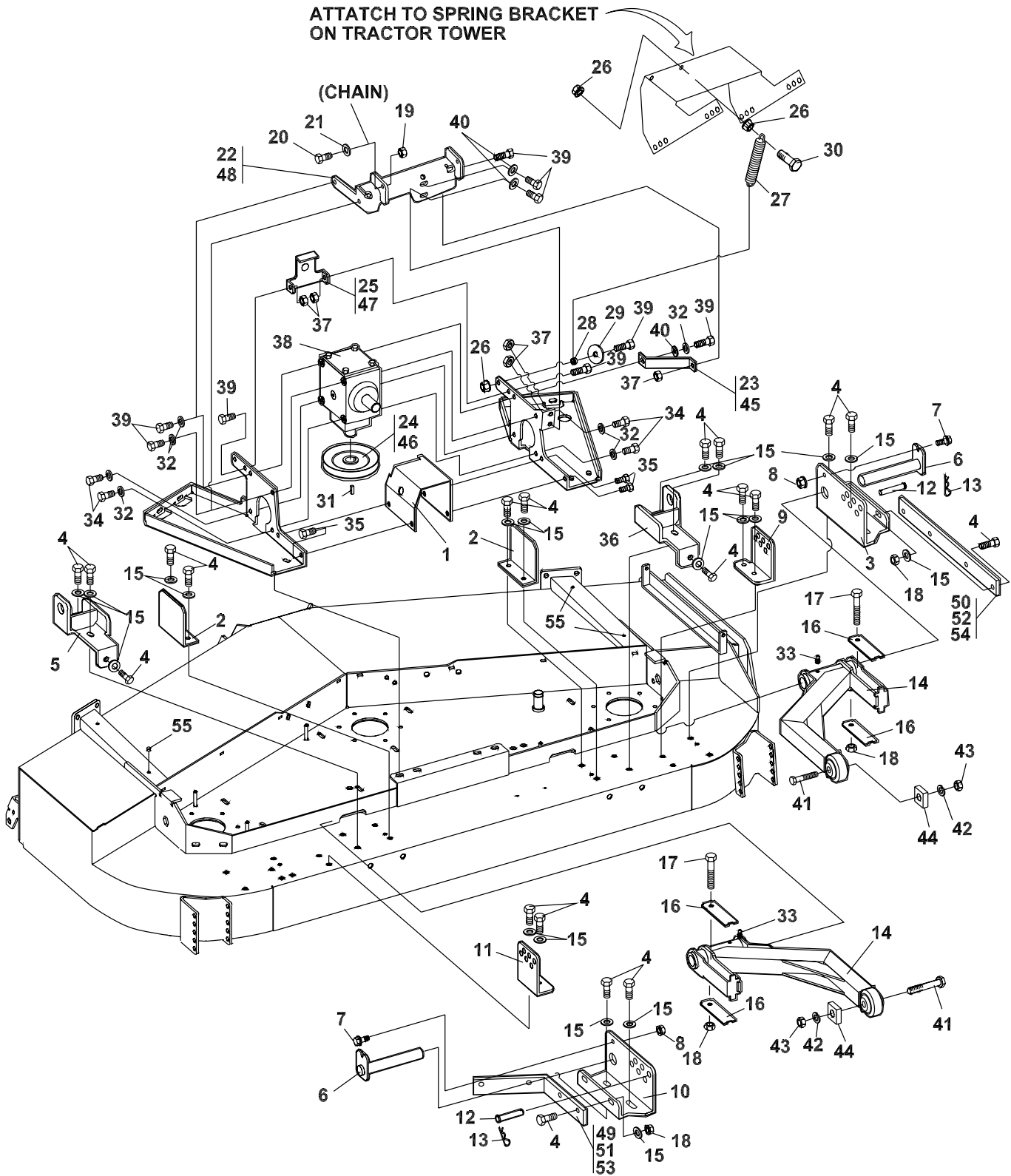
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
3-1	2192579.7	BRKT-GEAR MOTOR	1			(USE ITEMS 41-48 ON 72" DECKS)	
3-2	2192774.7	BRKT-DECK STOP	2	3-41	2721951.7	WLDMT-TOP MOUNT 72	1
3-3	2192714.7	BRKT-MNT RH	1	3-42	2192317.7	BRACE-DECK ANCHOR	1
3-4	A110406	SCREW,M10X1.5X30	36	3-43	2198228	PULLEY-5.50 NOM DIA	1
3-5	64246-03	NUT-WHIZ M10-1.50	2	3-44	2192239.7	HOOK-DECK 72 RD	1
3-6	2196180.7	WLDMT-PUSHARM PIN	2	3-45	2192715.7	BRKT-MNT BRACE LH	1
3-7	64139-14	BLT-WLF 5/16-18X7/8	2	3-46	2192716.7	FLAT-MNT RH	1
3-8	64229-02	LOCK NUT-NYL 5/16-18	2	3-47	178113-03	HOSE-5/8 ORS/ORS	1
3-9	2192565.7	BRKT-HGT ADJ IRH	1	3-48	2692237-07	HS-5/8 ORS/45 ORSX24.0	1
3-10	2192713.7	BRKT-MNT LH	1			(USE ITEMS 49-54 ON 60" & 63" DECKS)	
3-11	2192576.7	BRKT-HGT ADJ ILH	1	3-49	2192390.7	DECK HOOK	1
3-12	64188-04	PIN, CLEVIS 1/2X2-5/8	2	3-50	2198229	PULLEY-6.50 DIA	1
3-13	64168-1	HAIRPIN COTTER	2	3-51	2196212.7	WLDMT-TOP MOUNT 63	1
3-14	2196176.7	WLDMT- PUSH ARM	2	3-52	2192305.7	BRACE-DECK ANCHOR	1
3-15	64251-004	WHSR-M10	26	3-53	2692237-09	HOSE-5/8 ORS/45ORS	1
3-16	2192267.7	SPACER-HEIGHT ADJ	A/R	3-54	2692224-08	HOSE-5/8 ORS/ORSX20.25	1
3-17	64205-010	BOLT-MET M10-1.50 X 60	2			(USE ITEMS 55-56 ON 63" DECKS)	
3-18	64237-03	LOCKNUT-NYL M10-1.5	10	3-55	2192726.7	BRKT-MNT BRC 63SD LH	1
3-19	64151-1	5/16-18 HEX LOCK NUT	2	3-56	2192727.7	BRKT-MNT BRC 63SD RH	1
3-20	64163-46	WSHR.383X7GA	2			(USE ITEMS 57-58 ON 60" DECKS)	
3-21	64123-47	BLT-HEX 5/16-18X1-1/4	2	3-57	2192724.7	BRKT-MNT BRACE LH	1
3-22	158007-09	FITTING-90 ORS/ORB	1	3-58	2192725.7	BRKT-MNT BRACE RH	1
3-23	64123-50	BLT-HEX 3/8-16X1	14				
3-24	64151-2	3/8-16 HH LOCK NUT	12	3-59	00459	LABEL-PRESSURE	2
3-25	2218152-05	MOTOR-20CC (USE SEAL KIT 2218152-04)	1	3-60	00460	LABEL-RETURN	2
3-26	158007-05	FITTING-90 ORS/ORB	2	3-61	48517-06	HOLE-PLUG 0.250	4
3-27	64141-4	NUT-WLF 3/8-16	6				
3-28	23009A	SPACER,ENGINE MNT	2				
3-29	64163-53	WASHER .391X1.50X9GA	2				
3-30	64123-70	BLT-HEX 3/8-16X1-1/2	2				
3-31	64164-27	S-KEY 1/4X1/4X 1	1				
3-32	2198162	SPRING-EXTENSION	2				
3-33	85010N	ZERK 1/4-28 STR SLF TH	4				
3-34	64006-03	LCKWSHR-HELICAL 3/8	1				
3-35	64163-31	WASH.25/64X1X12 GA	3				
3-36	2196178.7	WLDMT-PSHARM MNT RH	1				
3-37	64123-133	BLT-HEX 5/8-18X3	2				
3-38	64006-04	LOCKWSHR-HELCL 5/8	2				
3-39	64025-16	NUT-HEX 5/8-18	2				
3-40	2196177.7	WLDMT-PSHARM MNT LH	1				

GEAR BOX & LIFT ARMS

Outfront
Rotary
Decks



FIGURE 4





GOLF, TURF & SPECIALTY PRODUCTS

**Outfront
Rotary
Decks**

2722018-4

GEAR BOX & LIFT ARMS

FIGURE 4

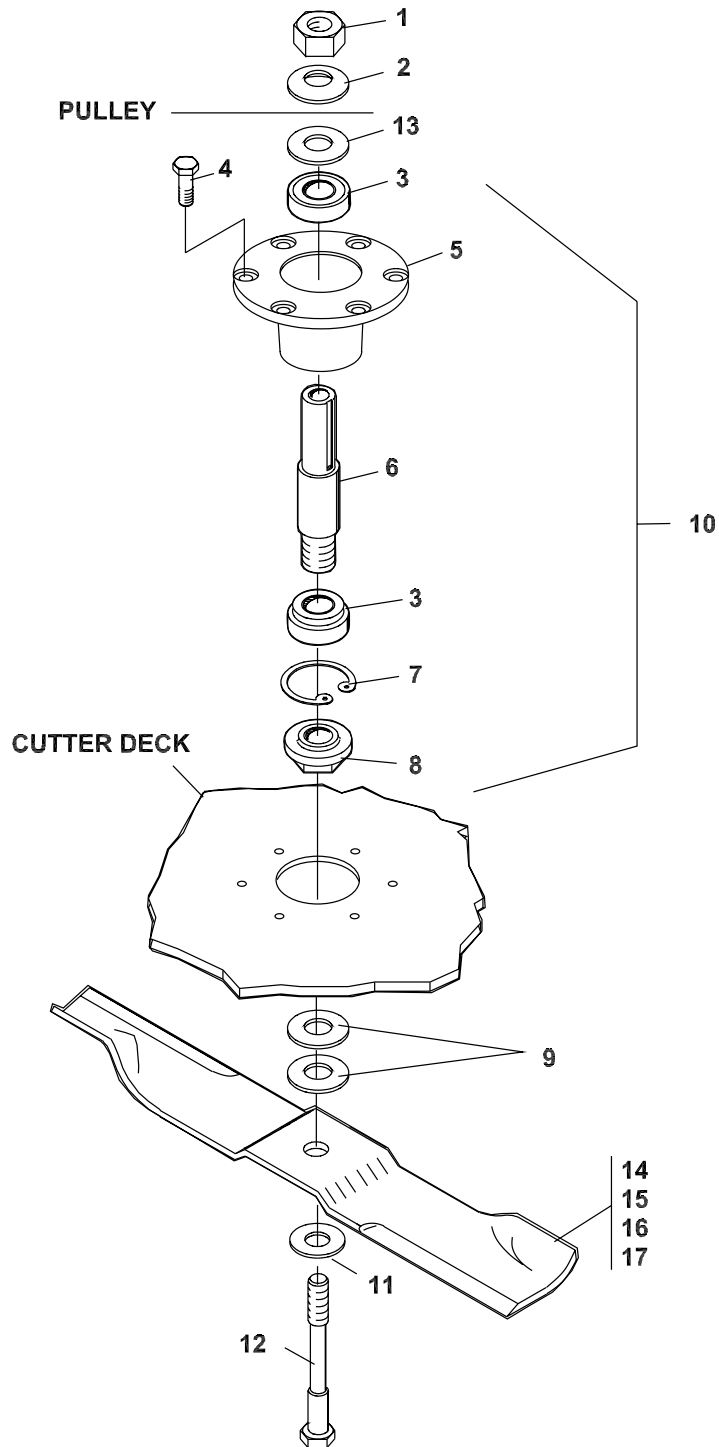
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
4-1	2196081.7	WLDMT-PTO GUARD	1	(USE ITEMS 45-50 FOR 72" DECKS)			
4-2	2192774.7	BRKT-DECK STOP	2	4-45	2192317.7	BRACE-DECK ANCHOR	1
4-3	2192714.7	BRKT-MNT RH	1	4-46	198026	PULLEY-5.50 DIA	1
4-4	A110406	SCREW,M10X1.5X30	26	4-47	2192239.7	HOOK-DECK 72 MD	1
4-5	2196177.7	WLDMT-PUSHARM MNT LH	1	4-48	2721951.7	WLDMT-TOP MOUNT 72	1
4-6	2196180.7	WLDMT-PUSHARM PIN	2	4-49	2192715.7	BRKT-MNT BRACE LH	1
4-7	64139-14	BLT-WLF 5/16-18X7/8	2	4-50	2192716.7	FLAT-MNT RH	1
4-8	64229-02	LOCK NUT-NYL 5/16-18	2	(USE ITEMS 51-52 FOR 63" DECKS)			
4-9	2192565.7	BRKT-HGT ADJ IRH	1	4-51	2192726.7	BRKT-MNT BRC 63 SD LH	1
4-10	2192713.7	BRKT-MNT LH	1	4-52	2192727.7	BRKT-MNT BRC 63 SD RH	1
4-11	2192576.7	BRKT-HGT ADJ ILH	1	(USE ITEMS 53-54 FOR 60" DECKS)			
4-12	64188-04	PIN, CLEVIS 1/2X2-5/8	2	4-53	2192724.7	BRKT-MNT BRACE LH	1
4-13	64168-1	HAIRPIN COTTER	2	4-54	2192725.7	BRKT-MNT BRACE RH	1
4-14	2196176.7	WLDMT-PUSHARM	2	(USE ITEMS 53-54 FOR 60" DECKS)			
4-15	64251-004	WSHR-M10	26	4-53	2192724.7	BRKT-MNT BRACE LH	1
4-16	2192267.7	SPACER-HEIGHT ADJ	A/R	4-54	2192725.7	BRKT-MNT BRACE RH	1
4-17	64205-010	S BLT-MET M10-1.50X60	2	4-55	48517-06	HOLE-PLUG 0.250	4
4-18	64237-03	LOCKNUT-NYL M10-1.5	10				
4-19	64151-1	5/16-18 HEX LOCK NUT	2				
4-20	64123-47	BLT-HEX 5/16-18X1-1/4	2				
4-21	64163-46	WSHR.383/.393	2				
(USE ITEMS 22-25 FOR 60" & 63" DECKS)							
4-22	2196212.7	WLDMT-TOP MOUNT 63	1				
4-23	2192305.7	BRACE-DECK ANCHOR	1				
4-24	198030	PULLEY-6.50 DIA	1				
4-25	2192390.7	DECK HOOK	1				
4-26	64141-4	NUT-WLF 3/8-16	6				
4-27	2198162	SPRING-EXTENSION	2				
4-28	23009A	SPACER,ENGINE MNT	2				
4-29	64163-53	WASHER .391X1.50X9GA	2				
4-30	64123-70	BLT-HEX 3/8-16X1-1/2	2				
4-31	64164-25	S-KEY 1/4X1/4X 1	1				
4-32	64006-03	LCKWSHR-HELICAL 3/8	8				
4-33	85010N	ZERK 1/4-28 STR SLF TH	4				
4-34	64123-15	BLT-HEX 3/8-16X3/4	5				
4-35	64139-08	BLT-WLF 5/16-18X3/4	4				
4-36	2196178.7	WLDMT-PUSHARM MNT RH	1				
4-37	64151-2	3/8-16 HH LOCK NUT	5				
4-38	148352	GEARBOX-DURST 1:33	1				
4-39	64123-50	BLT-HEX 3/8-16X1	10				
4-40	64163-31	WASH.25/64X1X12 GA	3				
4-41	64123-209	BLT-HEX 5/8-18X3-1/2	2				
4-42	64006-04	LOCKWSHR-HELCL 5/8	2				
4-43	64025-16	NUT-HEX 5/8-18	2				
4-44	2192481.7	FLAT-SPACER	2				

SPINDLE ASSEMBLY

Outfront
Rotary
Decks

TEXTRON
GOLF, TURF & SPECIALTY PRODUCTS

FIGURE 5





GOLF, TURF & SPECIALTY PRODUCTS

Outfront
Rotary
Decks

2197161

SPINDLE ASSEMBLY

FIGURE 5

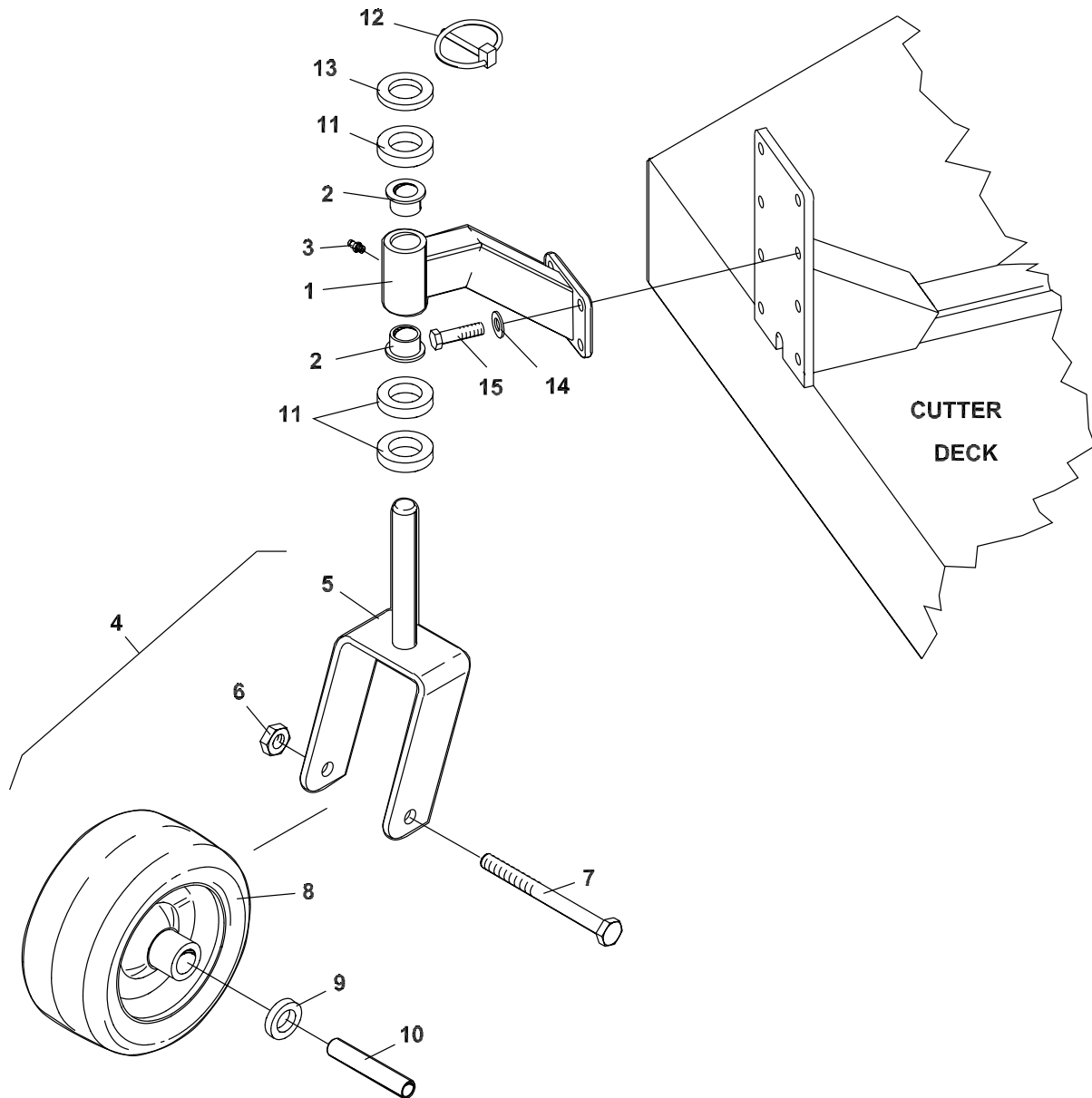
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
5-1	64025-16	NUT-HEX 5/8-11	1				
5-2	64209-03	SPRING WASHER	1				
5-3	38348-01	BRG-SPINDLE SEALED	2				
5-4	64197-005	BOLT TR 3/8-16 X 1-1/4	6				
5-5	2191002.7	SPINDLE HOUSING	1				
5-6	33179-02	SPINDLE	1				
5-7	64144-38	SNAP RING	1				
5-8	38315	NUT-SPINDLE	1				
5-9	64163-12	WASHER	2				
5-10	2196164	S-ASSY SPINDLE HSG (INCLUDES ITEMS 3, 5-8)	1				
5-11	64163-16	WASHER	1				
5-12	33049-05	BLADE BOLT	1				
5-13	62464-7A	WASHER, THRUST	1				
		(USE WITH 60" RD DECK)					
5-14	112243-03	BLADE 21.00 OFFST LLFT	1				
		(USE WITH 63" SD DECK)					
5-15	112111-05	BLADE 22.00 OFFST HLFT	1				
		(USE WITH 72" RD DECK)					
5-16	112243-04	BLADE 25.00 OFFST LLFT	1				
		(USE WITH 72" SD DECK)					
5-17	112111-04	BLADE 25.00 OFFST HLFT	1				

CASTER ASSEMBLY

Outfront
Rotary
Decks

TEXTRON
GOLF, TURF & SPECIALTY PRODUCTS

FIGURE 6



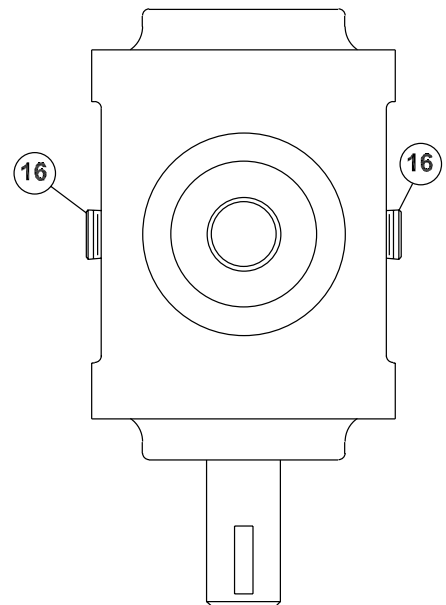
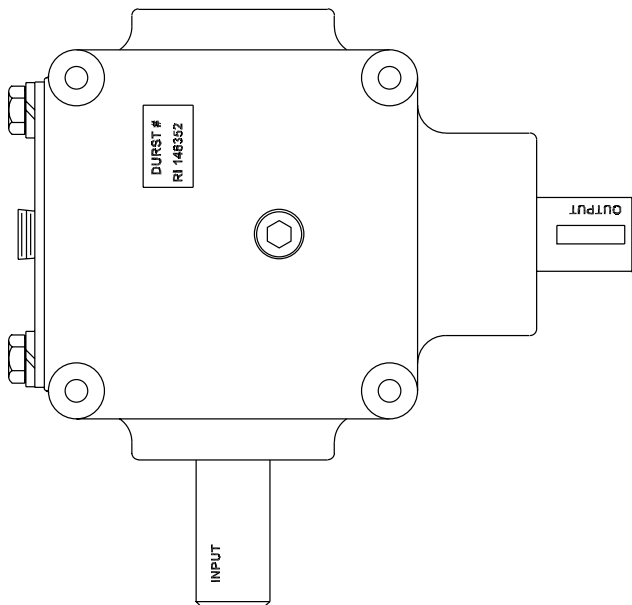
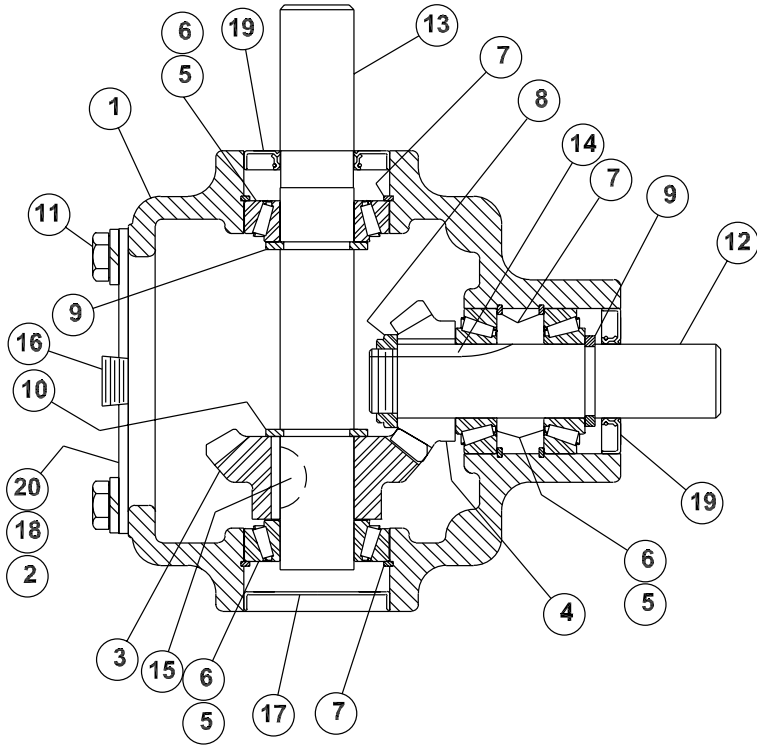
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
	2721668	ASM-CASTER WHEEL&SUPT (INCLUDES ITEMS 1 - 12)	2				
6-1	2722321	SUPPORT ASSY W/BRGS (INCLUDES ITEMS 2&3)	1				
6-2	48053-07	BEARING, FLANGED	2				
6-3	85010N	ZERK GREASE FITTING	1				
6-4	146090	S ASSY 11 WHEEL & YOKE (INCLUDES ITEMS 5-10)	1				
6-5	2196167.7	WLDMT- CASTER YOKE	1				
6-6	64229-06	LOCK NUT-NYLON 5/8-11	1				
6-7	64123-212	BLT-HEX 5/8-11 X 6	1				
6-8	148049	S TIRE 11X4.0-5	1				
	2722233	WHEEL-11"ASSY	1				
	2722233-01	RIM-11"ASSY W/VLV STEM	1				
6-9	2722228-03	BEARING	2				
6-10	2722230-01	SPANNER-11" WHEEL	1				
6-11	64163-22	1-1/32X1-3/4X1/2 WASHR	3				
6-12	64173-04	QUICK PIN	1				
6-13	64163-07	1-1/32X1-3/4X1/4 WASH	1				
6-14	64006-06	LOCKWSHR-HELICAL 7/16	8				
6-15	64123-91	BLT-HEX 7/16-14X3/4	8				

DURST GEAR BOX-P/N 148352

Outfront
Rotary
Decks



FIGURE 7





GOLF, TURF & SPECIALTY PRODUCTS

Outfront
Rotary
Decks

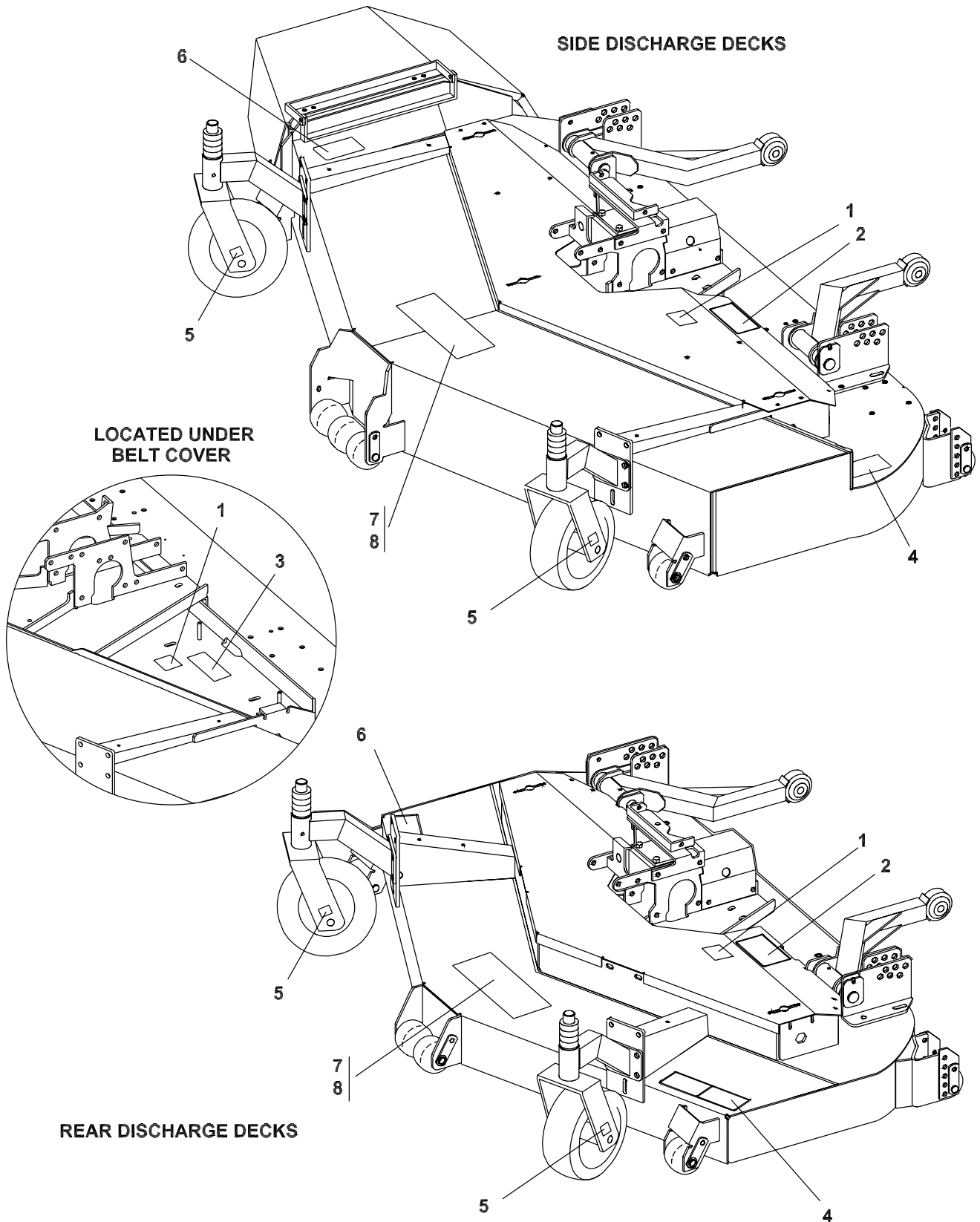
DURST GEAR BOX-P/N 148352

2197013

FIGURE 7

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
	148352 GEAR BOX ASSEMBLY						
7-1	148352-01	S HOUSING-GEAR BOX	1				
7-2	148352-02	S COVER	1				
	(REPLACE AS A SET)						
7-3	148352-03	S PINION (SPIRAL) LH	1				
7-4	148352-03	S GEAR (SPIRAL) RH	1				
7-5	148352-05	S CONE-BRG #L44643	4				
7-6	148352-06	S CUP-BRG #L44610	4				
7-7	148352-07	S SNAP RING	4				
7-8	148352-08	S NUT-STAKE	1				
7-9	148352-09	S SNAP RING	2				
7-10	148352-10	S SNAP RING	1				
7-11	148352-11	S HHCS 5/16-24 X 5/8	4				
7-12	148352-12	S SHAFT OUTPUT	1				
7-13	148352-13	S SHAFT INPUT	1				
7-14	148352-14	S KEY 1/4 SQ X 13/16	1				
7-15	148352-15	S KEY-#91 (806) WOODRUF	1				
7-16	148352-16	S PLUG-3/8-18 NPT	3				
7-17	148352-17	S CAP	1				
7-18	148352-18	S GASKET-COVER	1				
7-19	148352-19	S SEAL	2				
7-20	148352-20	S SHIM	A/R				

FIGURE 8





**Outfront
Rotary
Decks**

2722018-8

DECALS

FIGURE 8

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
8-1	2000732	LABEL-HOOK LATCH	2				
8-2	2000764	LABEL-HGT OF CUT	1				
8-3	2000737	LABEL-ROT PARTS/B-WA	1				
8-4	2000572	LABEL-WARNING BLADE	1				
8-5	00253	LABEL-PSI	3				
8-6	2000677	LABEL-DANGER/WARN	1				
8-7	2722340	LABEL-RANSOMES	1				
8-8	3007505	LABEL-JACOBSEN	1				



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